OIL-INJECTED ROTARY SCREW COMPRESSORS

G 2-5/G 7-11/G 15-22/G 30-45/G 55-75 (2-75 kW / 3-100 hp)



Council Agenda - Agenda Item 8.3 - Attachment 5 Specifications in Response to Representations Conway and McKenzie Streets, Mowbray 6 December 2018







Built-in reliability

- Rugged screw compressor technology for a 100% continuous duty cycle.
- Up to 46°C ambient temperature conditions thanks to the selection of robust components.
- Electro pneumatically operated inlet valve for stable running and a long life time.

Easy installation

- · Wireless concept.
- Multiple variants (floor and tank mounted, with or without integrated dryer) for full flexibility.
- Minimum footprint and cooling air discharge from the top allows placement against the wall or in a corner.

Simple & quick maintenance

- Patented cooler for easy cleaning and maintenance.
- · Grouped service points accessible through the removable panel.
- Spin-on oil separator and filter.

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SCREW

G 2-5/G 7-11/G 15-22/G 30-45/G 55-75 A ROBUST MULTIPLE OFFER

Atlas Copco's G compressors bring you outstanding sustainability, reliability and performance, while minimizing the total cost of ownership. This range provides you with the compressed air solution that perfectly matches your requirements with clear value propositions. Built to perform even in the harshest environments, these compressors keep your production running efficiently.



Integrated quality air solutions

- The integrated dryer avoids condensation and corrosion in the network. Optional filters for air quality up to class 1 level (<0.01 ppm).
- Standard included water-separator.
- Additional energy savings with the dryer's no-loss mechanic drain.



Robust element & motor

- The G's compression element, the most used in its size.
- 2-3% higher efficiency with V-belt compared to other belt-driven systems on the G 2-22.
- Gear-driven drive train on G 30-75 for unequaled reliability and limited maintenance.



Advanced monitoring

- State-of-the-art monitoring using a simple Ethernet connection.
- Service and warning indications, error detection and compressor shut-down.
- Optional Elektronikon® graphic controller for further enhanced remote monitoring features and service time indications.





High tech oil vessel

- Protection from oil contamination: extremely low oil carry-over thanks to the vertical design of the oil vessel.
- Extremely low losses of compressed air during load/unload cycle thanks to minimized oil vessel size.



Easy installation

- A true plug-and-play solution, ideal machine for installation companies and OEMs.
- Easy transportation by forklift.
- Remarkably compact footprint.

TECHNICAL SPECIFICATIONS G 2-5/G 7-11/G 15-22/G 30-45/G 55-75 - 50 Hz

COMPRESSOR	Pressure			Capacity FAD*		Installed motor power		Noise level**	Weight						
TYPE	variant									Pack	Floor	Pack	Tank	FF1	ank (
		bar(e)	psi	l/s	m³/min	cfm	kW	hp	dB(A)	kg	lbs	kg	lbs	kg	lbs
G 2	10	10.0	145	4.0	0.24	8.5	2.2	3	61	NA	NA	172	379	192	423
G 3	10	10.0	145	5.3	0.32	11.2	3	4	61	NA	NA	172	379	193	425
G 4	10	10.0	145	7.8	0.47	16.5	4	5.5	62	NA	NA	175	386	195	430
G 5	10	10.0	145	10.0	0.60	21.2	5.5	7.5	64	NA	NA	178	392	198	437
	7.5	7.5	109	20.3	1.22	43.0	7.5	10	66	221	487	392	864	435	959
G 7	8.5	8.5	123	19.0	1.14	40.2	7.5	10	66	221	487	392	864	435	959
G 7	10	10.0	145	16.9	1.01	35.8	7.5	10	66	221	487	392	864	435	959
	13	13.0	189	13.1	0.79	27.7	7.5	10	66	221	487	392	864	435	959
	7.5	7.5	109	29.1	1.75	61.6	11	15	67	238	525	409	902	452	996
G 11	8.5	8.5	123	26.6	1.60	56.3	11	15	67	238	525	409	902	452	996
011	10	10.0	145	24.3	1.46	51.5	11	15	67	238	525	409	902	452	996
	13	13.0	189	20.0	1.20	42.4	11	15	67	238	525	409	902	452	996
	7.5	7.5	109	43.7	2.62	92.6	15	20	71	378	833	616	1358	701	1545
G 15	8.5	8.5	123	40.0	2.40	84.7	15	20	71	378	833	616	1358	701	1545
9 15	10	10.0	145	36.1	2.17	76.5	15	20	71	378	833	616	1358	701	1545
	13	13.0	189	30.5	1.83	64.6	15	20	71	378	833	616	1358	701	1545
	7.5	7.5	109	52.5	3.15	111.2	18.5	25	71	406	895	644	1420	729	1607
G 18	8.5	8.5	123	50.2	3.01	106.3	18.5	25	71	406	895	644	1420	729	1607
G 10	10	10.0	145	43.5	2.61	92.1	18.5	25	71	406	895	644	1420	729	1607
	13	13.0	189	37.2	2.23	78.8	18.5	25	71	406	895	644	1420	729	1607
	7.5	7.5	109	60.2	3.61	127.5	22	30	72	421	928	659	1453	744	1640
G 22	8.5	8.5	123	58.3	3.50	123.5	22	30	72	421	928	659	1453	744	1640
G 22	10	10.0	145	51.7	3.10	109.5	22	30	72	421	928	659	1453	744	1640
	13	13.0	189	45.0	2.70	95.3	22	30	72	421	928	659	1453	744	1640
	7.5	7.5	109	90.0	5.40	190.6	30	40	72	674	1486	NA	NA	NA	NA
G 30	8.5	8.5	123	86.4	5.18	183.0	30	40	72	674	1486	NA	NA	NA	NA
	10	10.0	145	79.8	4.79	169.0	30	40	72	674	1486	NA	NA	NA	NA
	7.5	7.5	109	114.5	6.87	242.5	37	50	72	754	1662	NA	NA	NA	NA
G 37	8.5	8.5	123	106.4	6.38	225.4	37	50	72	754	1662	NA	NA	NA	NA
	10	10.0	145	98.7	5.92	209.0	37	50	72	754	1662	NA	NA	NA	NA
	7.5	7.5	109	132.7	7.96	281.1	45	60	73	768	1693	NA	NA	NA	NA
G 45	8.5	8.5	123	126.7	7.60	268.4	45	60	73	768	1693	NA	NA	NA	NA
	10	10.0	145	117.0	7.02	247.8	45	60	73	768	1693	NA	NA	NA	NA
	7.5	7.5	109	166.7	10.00	353.1	55	75	72	1130	2491	NA	NA	NA	NA
G 55	8.5	8.5	123	157.0	9.42	332.5	55	75	72	1130	2491	NA	NA	NA	NA
	10.5	10.5	152	146.3	8.78	309.9	55	75	72	1130	2491	NA	NA	NA	NA
	7.5	7.5	109	221.0	13.26	468.1	75	100	76	1210	2668	NA	NA	NA	NA
G 75	8.5	8.5	123	207.2	12.43	438.8	75	100	76	1210	2668	NA	NA	NA	NA
	10.5	10.5	152	187.6	11.26	397.3	75	100	76	1210	2668	NA	NA	NA	NA

NA: Not available.

^{**} Mean sound level according to ISO2151, tolerance 3 dB(A).



Pack Floor G 7-75





Pack Tank G 2-22 FF Tank G 2-22

L (mm) W (mm) H (mm 623 G 15-22 1002 750 1175 1630 G 30-45 1300 870 G 55-75 1610 990 Pack tank-mounted G 2-5 G 7-11 1500 623 1468 G 15-22 1858 750 Full Feature tank-mounted G 2-5 1420 550 G 7-11 1500 623 1468 G 15-22 1858 750

TECHNICAL SPECIFICATIONS G 2-5/G 7-11/G 15-22/G 30-45/G 55-75 - 60 Hz

COMPRESSOR	Pressure	picaauic		Capacity FAD*				Noise level**	Weight						
TYPE	variant								Pack Floor		Pack Tank		FF Tank		
		bar(e)	psi	I/s	m³/min	cfm	kW	hp	dB(A)	kg	lbs	kg	lbs	kg	lbs
	100	7.4	107	20.3	1.22	43.0	7.5	10	67	221	487	392	864	435	959
G7	125	9.1	132	19.0	1.14	40.2	7.5	10	67	221	487	392	864	435	959
G/	150	10.8	157	16.9	1.01	35.8	7.5	10	67	221	487	392	864	435	959
	175	12.5	181	13.1	0.79	27.7	7.5	10	67	221	487	392	864	435	959
	100	7.4	107	29.1	1.75	61.6	11	15	68	238	525	409	902	452	996
G11	125	9.1	132	26.6	1.60	56.3	11	15	68	238	525	409	902	452	996
GII	150	10.8	157	24.3	1.46	51.5	11	15	68	238	525	409	902	452	996
	175	12.5	181	20.0	1.20	42.4	11	15	68	238	525	409	902	452	996
	100	7.4	107	43.0	2.58	91.0	15	20	72	378	833	616	1358	701	1545
G15	125	9.1	132	39.1	2.34	82.7	15	20	72	378	833	616	1358	701	1545
015	150	10.8	157	34.9	2.09	73.9	15	20	72	378	833	616	1358	701	1545
175	175	12.5	181	30.1	1.81	63.8	15	20	72	378	833	616	1358	701	1545
G18	100	7.4	107	51.6	3.09	109.2	18.5	25	72	406	895	644	1420	729	1607
	125	9.1	132	45.7	2.74	96.7	18.5	25	72	406	895	644	1420	729	1607
	150	10.8	157	42.9	2.57	90.9	18.5	25	72	406	895	644	1420	729	1607
	175	12.5	181	37.2	2.23	78.7	18.5	25	72	406	895	644	1420	729	1607
	100	7.4	107	59.7	3.58	126.4	22	30	73	421	928	659	1453	744	1640
G22	125	9.1	132	56.0	3.36	118.6	22	30	73	421	928	659	1453	744	1640
GZZ	150	10.8	157	51.7	3.10	109.4	22	30	73	421	928	659	1453	744	1640
	175	12.5	181	45.0	2.70	95.3	22	30	73	421	928	659	1453	744	1640
	100	7.4	107	90.1	5.41	190.8	30	40	72	674	1486	NA	NA	NA	NA
G30	125	9.1	132	84.1	5.05	178.1	30	40	72	674	1486	NA	NA	NA	NA
	150	10.8	157	77.1	4.63	163.3	30	40	72	674	1486	NA	NA	NA	NA
	100	7.4	107	116.2	6.97	246.1	37	50	72	754	1662	NA	NA	NA	NA
G37	125	9.1	132	106.8	6.41	226.2	37	50	72	754	1662	NA	NA	NA	NA
	150	10.8	157	96.4	5.78	204.2	37	50	72	754	1662	NA	NA	NA	NA
	100	7.4	107	138.8	8.33	294.0	45	60	73	768	1693	NA	NA	NA	NA
G45	125	9.1	132	127.9	7.67	270.9	45	60	73	768	1693	NA	NA	NA	NA
	150	10.8	157	118.1	7.09	250.1	45	60	73	768	1693	NA	NA	NA	NA
	100	7.4	107	174.3	10.46	369.1	55	75	73	1130	2491	NA	NA	NA	NA
G55	125	9.1	132	154.4	9.26	326.9	55	75	73	1130	2491	NA	NA	NA	NA
	150	10.8	157	141.6	8.50	300.0	55	75	73	1130	2491	NA	NA	NA	NA
	100	7.4	107	224.1	13.45	474.6	75	100	77	1210	2668	NA	NA	NA	NA
G75	125	9.1	132	200.2	12.01	423.9	75	100	77	1210	2668	NA	NA	NA	NA
	150	10.8	157	189.3	11.36	400.8	75	100	77	1210	2668	NA	NA	NA	NA

TAILORED TO YOUR NEEDS

Some applications may need or may benefit from additional options and more refined control and air treatment systems. To meet these needs, Atlas Copco has developed options and easily integrated compatible equipment providing the lowest cost compressed air.

	G 7-11	G 15-22	G 30-45	G 55-75
Upgrade to graphic controller	•	•	•	•
Tropical thermostat	•	•	•	•
UD+ filter	•	•	-	-
DD filter	•	•	-	-
Timing drain valve	•	•	-	-
Oversized air tank	•	-	-	-
Oversized cooler	-	•	-	-
Water separator and drain device	-	-	•	•
Energy saving box	-	-	-	•

^{*} Unit performance measured according to ISO 1217, Annex C, latest edition.

^{*} Unit performance measured according to ISO 1217, Annex C, latest edition.

** Mean sound level according to ISO2151, tolerance 3 dB(A).

COMMITTED TO SUSTAINABLE PRODUCTIVITY

We stand by our responsibilities towards our customers, towards the environment and the people around us. We make performance stand the test of time. This is what we call – Sustainable Productivity.





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Auto Klene Dust Off

Auto Klene Solutions Chemwatch: 5194-72A Version No: 2.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 3

Issue Date: 01/07/2017 Print Date: 01/07/2017 Initial Date: Not

Available

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier	
Product name	Auto Klene Dust Off Fallout Remover
Synonyms	Product #2630
Other means of identification	Not Available
Relevant identified uses of th	e substance or mixture and uses advised against
Relevant identified uses	Brake dust removal on wheels. Fallout Removal from vehicles
Details of the supplier of the	safety data sheet
Registered company name	Auto Klene Solutions
Address	1/83 Merrindale Drive VIC Croydon 3136 Australia
Telephone	+61 3 8761 1900
Fax	+61 3 8761 1955
Website	https://www.autoklene.com/msds/
Email	sales@autoklene.com
Emergency telephone number	er en
Association / Organisation	Not Available
Emergency telephone numbers	131 126 (Poisons Information Centre)
Other emergency telephone numbers	0408 406 968 (Mark Adams mobile)
SECTION 2 HAZARDS ID	ENTIFICATION

Classification of the substance or mixture

NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	0	
Toxicity	2	0 = Minimum
Body Contact	2	1 = Low 2 = Moderate
Reactivity	0	3 = High
Chronic	0	4 = Extreme

Poisons Schedule	S6
[1] Classification	Acute Toxicity (Oral) Category 4, Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1, Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements



Hazard statement(s)

H302

Harmful if swallowed.

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H315	Causes skin irritation.
H320	Causes eye irritation.
H412	Harmful to aquatic life with long lasting effects.
Precautionary statement(s) P	revention
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P270	Do not eat, drink or smoke when using this product.
P273	Avoid release to the environment.
Precautionary statement(s) R	esponse
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P310	Immediately call a POISON CENTER or doctor/physician.
P362	Take off contaminated clothing and wash before reuse.
P301+P312	IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P330	Rinse mouth.
P332+P313	If skin irritation occurs: Get medical advice/attention.
Precautionary statement(s) S	torage

Precautionary statement(s) Storage

Not Applicable

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Precautionary statement(s) Disposal

P501

Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
9002-92-0	<10	lauryl alcohol, ethoxylated
144-62-7	<5	oxalic acid
7732-18-5	>60	water

SECTION 4 FIRST AID MEASURES

Description of first aid measi	ures
Eye Contact	If this product comes in contact with the eyes: Immediately hold eyelids apart and flush the eye continuously with running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Footinue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. Transport to hospital or doctor without delay. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.

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IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY,

▶ For advice, contact a Poisons Information Centre or a doctor. ▶

Urgent hospital treatment is likely to be needed.

- ▶ In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition.
- ▶ If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist.
- If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS.

Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:

▶ INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.

NOTE: Wear a protective glove when inducing vomiting by mechanical means.

Indication of any immediate medical attention and special treatment needed

As in all cases of suspected poisoning, follow the ABCDEs of emergency medicine (airway, breathing, circulation, disability, exposure), then the ABCDEs of toxicology (antidotes, basics, change absorption, change elimination).

For poisons (where specific treatment regime is absent):

Ingestion

BASIC TREATMENT

Establish a patent airway with suction where necessary.

- ▶ Watch for signs of respiratory insufficiency and assist ventilation as necessary.
- Administer oxygen by non-rebreather mask at 10 to 15 L/min.
- ▶ Monitor and treat, where necessary, for pulmonary oedema.
- Monitor and treat, where necessary, for shock
- Anticipate seizures.
- DO NOT use emetics. Where ingestion is suspected rinse mouth and give up to 200 ml water (5 ml/kg recommended) for dilution where patient is able to swallow, has a strong gag reflex and does not drool.

ADVANCED TREATMENT

NO VINIOLD THE ATMENT

- Consider orotracheal or nasotracheal intubation for airway control in unconscious patient or where respiratory arrest has
- occurred. Positive-pressure ventilation using a bag-valve mask might be of use. Monitor and treat, where necessary, for arrhythmias.
- ▶ Start an IV D5W TKO. If signs of hypovolaemia are present use lactated Ringers solution. Fluid overload might create complications.
- ▶ Drug therapy should be considered for pulmonary oedema.
- ▶ Hypotension with signs of hypovolaemia requires the cautious administration of fluids. Fluid overload might create
- complications. ▶ Treat seizures with diazepam.

▶ Proparacaine hydrochloride should be used to assist eye irrigation.

BRONSTEIN, A.C. and CURRANCE, P.L.

EMERGENCY CARE FOR HAZARDOUS MATERIALS EXPOSURE: 2nd Ed. 1994

- Effective therapy against burns from oxalic acid involves replacement of calcium.
- Intravenous oxalic acid is substantially excreted (88% 90%) in the urine within 36 hours.

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

The product contains a substantial proportion of water, therefore there are no restrictions on the type of extinguishing media which may be used. Choice of extinguishing media should take into account surrounding areas.

Though the material is non-combustible, evaporation of water from the mixture, caused by the heat of nearby fire, may produce floating layers of combustible substances. In such an event consider: • foam.

dry chemical powder.carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility None known. Advice for firefighters Advice for firefighters Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.

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▶ The material is not readily combustible under normal conditions.

- ▶ However, it will break down under fire conditions and the organic component may burn.
- ▶ Not considered to be a significant fire risk.
- ▶ Heat may cause expansion or decomposition with violent rupture of containers.
- $\+$ Decomposes on heating and may produce toxic fumes of carbon monoxide

(CO). ▶ May emit acrid smoke.

Decomposes on heating and produces toxic fumes of:, carbon dioxide (CO2), other pyrolysis products typical of burning organic material May emit poisonous fumes. May emit corrosive fumes.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Fire/Explosion

Hazard

► Prevent, by any means available, spillage from entering drains or water course.

▶ Stop leak if safe to do so.▶ Contain spill with sand, earth or vermiculite.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling	g
Safe handling	▶ DO NOT allow clothing wet with material to stay in contact with skin
	▶ Avoid all personal contact, including inhalation.
	▶ Wear protective clothing when risk of exposure occurs.
	▶ Use in a well-ventilated area.
	▶ Prevent concentration in hollows and sumps.
	▶ DO NOT enter confined spaces until atmosphere has been checked.
	▶ DO NOT allow material to contact humans, exposed food or food utensils.
	▶ Avoid contact with incompatible materials.
	▶ Store in original containers.
	▶ Keep containers securely sealed.
	▶ Store in a cool, dry, well-ventilated area.
Other information	▶ Store away from incompatible materials and foodstuff containers.
	▶ Protect containers against physical damage and check regularly for leaks.
	▶ Observe manufacturer's storage and handling recommendations contained within this SDS.
Conditions for safe storage,	including any incompatibilities
	▶ Polyethylene or polypropylene container.
Suitable container	▶ Packing as recommended by manufacturer.
Cultable Container	▶ Check all containers are clearly labelled and free from leaks.
	Oxalic acid (and its dihydrate):
	react violently with strong oxidisers, bromine, furfuryl alcohol, hydrogen peroxide (90%), phosphorous trichloride, silver
Storage	powders ▶ reacts explosively with chlorites and hypochlorites
incompatibility	▶ mixture with some silver compounds form explosive salts of silver oxalate
	▶ is incompatible with caustics and alkalis, urea, alkaline metals and steel ▶
	attacks polyvinyl alcohol and acetal plastics

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	oxalic acid	Oxalic acid	1 mg/m3	2 mg/m3	Not Available	Not Available

EMERGENCY LIMITS				
Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3

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lauryl alcohol, ethoxylated	Brij-35; (alpha-Dodecyl-omega-hydroxypoly(oxyethylene))		1 mg/m3	11 mg/m3	200 mg/m3
oxalic acid	Oxalic acid, anhydrous; (Ethanedioic acid)		2 mg/m3	7.4 mg/m3	500 mg/m3
Ingredient	Original IDLH Revised IDLH				
lauryl alcohol, ethoxylated	Not Available Not Available				
oxalic acid	500 mg/m3	500 [Unch] mg/m3			
water	Not Available	Not Available			

Exposure controls

Appropriate engineering controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a

ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Personal protection











Eye and face

protection

- ▶ Safety glasses with side shields.
- ▶ Chemical goggles.
- ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

Skin protection

See Hand protection below

Hands/feet protection

- ▶ Wear chemical protective gloves, e.g. PVC.
- ▶ Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- ▶ frequency and duration of contact, ▶ chemical resistance of glove material,
- ▶ glove thickness and
- ▶ dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- ▶ When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

Body protection

See Other protection below

Other protection

- ▶ Overalls.
- ▶ P.V.C. apron.
- ▶ Barrier cream.
- ▶ Skin cleansing cream.▶ Eve wash unit.

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computergenerated* selection:

Auto Klene Wheel Cleaner

Material CPI	
BUTYL	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С

С
С
С
С
С
С
С

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

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C: Poor to Dangerous Choice for other than short term immersion NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AK-AUS P2	-	AK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AK-AUS / Class 1 P2	-
up to 100 x ES	-	AK-2 P2	AK-PAPR-2 P2 ^

^ - Full-face

 $A(All\ classes) = Organic\ vapours,\ B\ AUS\ or\ B1 = Acid\ gasses,\ B2 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ B3 = Acid\ gas\ or\ hydrogen\ cyanide(HCN),\ E = Sulfur$ dioxide(SO2), G =

Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen,

Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

Continued...

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Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

Information on basic physical and chemical properties

illiorillation on basic physica	ai and chemical properties		
Appearance	Clear liquid.		
Physical state	Liquid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n- octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	3.2	Decomposition temperature	Not Available
Melting point / freezing point (°C)	~0	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	~100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	2 @ 20 degC	Gas group	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Not normally a hazard due to non-volatile nature of product

Inhaled Acute effects from inhalation of high vapour concentrations may be chest and nasal irritation with coughing, sneezing, headache and even nausea.

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Accidental indestion of the material may be harmful; animal experiments indicate that indestion of less than 150 gram may be fatal or may produce serious damage to the health of the individual. Oxalic acid is a minor, normal body constituent occurring in blood, kidney, muscle and liver at very low concentrations. Higher concentrations are Ingestion toxic. Ingestion of 5 grams has caused death within hours. It is a poison which affects the central nervous system and kidney function. Low doses may cause low blood calcium concentration. This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Solutions of 5% to 10% oxalic acid are irritating to the skin after prolonged contact; early gangrene may occur after hand immersion in oxalate solutions. One of the mechanisms of skin irritation caused by surfactants is considered to be denaturation of the proteins of skin. It has also been established that there is a connection between the potential of surfactants to denature protein in vitro and their effect on the skin. Nonionic Skin Contact surfactants do not carry any net charge and, therefore, they can only form hydrophobic bonds with proteins. For this reason, proteins are not deactivated by nonionic surfactants, and proteins with poor solubility are not solubilized by nonionic surfactants Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. If applied to the eyes, this material causes severe eye damage. Non-ionic surfactants can cause numbing of the cornea, which masks discomfort normally caused by other agents and leads to corneal injury. Irritation varies depending on the duration of contact, the nature and concentration of the surfactant. Chronic Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. TOXICITY IRRITATION Auto Klene Wheel Cleaner Not Available Not Available IRRITATION TOXICITY lauryl alcohol, ethoxylated Dermal (rabbit) LD50: >2000 mg/kgg Eye (rabbit): 0.75 mg/24h SEVERE Oral (rat) LD50: 1000 mg/kg² Eye (rabbit): 100 mg Skin (rabbit): 500 mg/24h mild Skin (rabbit): 75 mg/24h mild TOXICITY IRRITATION oxalic acid Dermal (rabbit) LD50: 2000 mg/kg Not Available Oral (rat) LD50: 1.08 ml/100[1] TOXICITY IRRITATION water Oral (rat) LD50: >90000 mg/kgNot Available 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria LAURYL ALCOHOL, for the diagnosis **ETHOXYLATED** of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. Both laboratory and animal testing has shown that there is no evidence for alcohol ethoxylates (AEs) causing genetic damage, mutations or cancer. No adverse reproductive or developmental effects were observed. The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

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Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have **OXALIC ACID** also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production. WATER No significant acute toxicological data identified in literature search. **Acute Toxicity** Carcinogenicity Skin Irritation/Corrosion Reproductivity Serious Eve 0 STOT - Single Exposure Damage/Irritation Respiratory or Skin sensitisation 0 STOT - Repeated Exposure 0 Mutagenicity **Aspiration Hazard**

> Legend: X - Data available but does not fill the criteria for classification – Data required to make classification available - Data Not Available to make classification

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SECTION 12 ECOLOGICAL INFORMATION

Toxicity

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Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
lauryl alcohol, ethoxylated	BCF	72	Fish	1mg/L	4
lauryl alcohol, ethoxylated	LC50	96	Fish	1.5mg/L	4
lauryl alcohol, ethoxylated	EC50	504	Crustacea	0.46mg/L	5
lauryl alcohol, ethoxylated	NOEC	504	Crustacea	0.24mg/L	5
auryl alcohol, ethoxylated	EC50	72	Algae or other aquatic plants	2.05963mg/L	2
oxalic acid	EC50	48	Crustacea	136.9mg/L	1
oxalic acid	EC50	96	Algae or other aquatic plants	91267.289mg/L	3
oxalic acid	LC50	96	Fish	50.37564mg/L	3
oxalic acid	NOEC	0.33	Algae or other aquatic plants	2.03000mg/L	4
oxalic acid	EC0	192	Algae or other aquatic plants	80mg/L	1
water	EC50	384	Crustacea	199.179mg/L	3
water	EC50	96	Algae or other aquatic plants	8768.874mg/L	3
water	LC50	96	Fish	897.520mg/L	3
	Extracted from 1. IUC	LID Toxicity Data 2. Europe ECH	IA Registered Substances - Ecotoxicologic	cal Information - Aquatic Toxicity	3. EPIWIN Su

V3.12 -

Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) -

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites. DO NOT discharge into sewer or waterways

Persistence and degradability

Leaend:

Ingredient	Persistence: Water/Soil	Persistence: Air
lauryl alcohol, ethoxylated	LOW	LOW
oxalic acid	LOW	LOW
water	LOW	LOW

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Bioaccumulative potential

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Ingredient	Bioaccumulation
lauryl alcohol, ethoxylated	LOW (LogKOW = 3.6722)
oxalic acid	LOW (LogKOW = -1.7365)
water	LOW (LogKOW = -1.38)

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Mobility in soil

Ingredient	Mobility
lauryl alcohol, ethoxylated	LOW (KOC = 10)
oxalic acid	HIGH (KOC = 1.895)
water	LOW (KOC = 14.3)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

▶ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill

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▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

▶ Reduction ▶

Reuse

- ▶ Recycling
- ▶ Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type.

Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered
- first. Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible.
- ▶ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required

HAZCHEM Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Υ
Canada - NDSL	N (lauryl alcohol, ethoxylated; ethanolamine; water; oxalic acid)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Υ
Japan - ENCS	N (water)
Korea - KECI	Y

Marine Pollutant

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New Zealand - NZIoC	Υ
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	·	CAS No
lauryl alco	ohol, ethoxylated	12789-47-8, 9002-92-0

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

A list of reference resources used to assist the committee may be found at:

Auto Klene Brake Klene

Auto Klene Solutions

Chemwatch: 5168-56 Version No: 3.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 10/11/2015 Print Date: 22/03/2016 Initial Date: Not Available S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Auto Klene Brake Klene
Synonyms	Not Available
Proper shipping name	PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS, N.O.S. (see 3.2.5 for relevant [AUST.] entries) (contains naphtha petroleum, light aliphatic solvent)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

Use according to manufacturer's directions. Liquid Brake cleaning fluid.

Details of the supplier of the safety data sheet

Registered company name	Auto Klene Solutions
Address	1/83 Merrindale Drive VIC Croydon 3136 Australia
Telephone	+61 3 8761 1900
Fax	+61 3 8761 1955
Website	https://www.autoklene.com/msds/
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131 126 (Poisons Information Centre)
Other emergency telephone numbers	0408 406 968 (Mark Adams mobile)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	3		
Toxicity	2		0 = Minimum
Body Contact	2		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	2		4 = Extreme

Poisons Schedule	5
i diddiid ddiiddaid	_

Classification [1]

Flammable Liquid Category 2, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Aspiration Hazard Category 1, Chronic Aquatic Hazard Category 2

Legend:

1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements









SIGNAL WORD

DANGER

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Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs.
H304	May be fatal if swallowed and enters airways.
H411	Toxic to aquatic life with long lasting effects.
AUH019	May form explosive peroxides

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P281	Use personal protective equipment as required.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.	
P308+P313	IF exposed or concerned: Get medical advice/attention.	
P331	Do NOT induce vomiting.	
P362	Take off contaminated clothing and wash before reuse.	
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.	
P305+P351+P338	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER or doctor/physician if you feel unwell.	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64742-89-8.	>30	naphtha petroleum, light aliphatic solvent
67-63-0	10-30	<u>isopropanol</u>
110-54-3	10-25	<u>n-hexane</u>
100-41-4	0-10	<u>ethylbenzene</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

If this product comes in contact	with the eyes:
. Aller aller and the area althought of the	f

► Wash out immediately with fresh running water.

► Ensure complete irrigation of the eye by keeping

- Fansure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
- ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention.
- ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.

Skin Contact

- ► Immediately remove all contaminated clothing, including footwear.
- Flush skin and hair with running water (and soap if available).
- Seek medical attention in event of irritation.

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If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures, Inhalation Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary Transport to hospital, or doctor. ► If swallowed do **NOT** induce vomiting ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Ingestion Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Avoid giving milk or oils Avoid giving alcohol. ▶ If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

Treat symptomatically

Following acute or short term repeated exposures to n-hexane:

- Large quantities of n-hexane are expired by the lungs after vapour exposure (50-60%). Humans exposed to 100 ppm demonstrate an n-hexane biological half life of 2 hours.
- Initial attention should be directed towards evaluation and support of respiration. Cardiac dysrhythmias are a potential complication.

INGESTION:

▶ Ipecac syrup should be considered for ingestion of pure hexane exceeding 2-3ml/kg. Extreme caution must be taken to avoid aspiration since small amounts of n-hexane intratracheally, produce a severe chemical pneumonitis.

> [Ellenhorn and Barceloux: Medical Toxicology] **BIOLOGICAL EXPOSURE INDEX - BEI**

BEIs represent the levels of determinants which are most likely to be observed in specimens collected in a healthy worker who has been exposed to chemicals to the same extent as a worker with inhalation exposure to the Exposure Standard (ES or TLV).

Determinant Index Sampling Time Comments 1, 2.5-hexanedione in urine 5 mg/gm creatinine End of shift NS 2. n-Hexane in end-exhaled air SQ

NS: Non-specific determinant; Metabolite observed following exposure to other materials.

SQ: Semi-quantitative determinant; Interpretation may be ambiguous - should be used as a screening test or confirmatory test.

For acute or short term repeated exposures to isopropanol:

- Rapid onset respiratory depression and hypotension indicates serious ingestions that require careful cardiac and respiratory monitoring together with immediate intravenous access.
- Rapid absorption precludes the usefulness of emesis or lavage 2 hours post-ingestion. Activated charcoal and cathartics are not clinically useful. Ipecac is most useful when given 30 mins. post-ingestion.
- There are no antidotes
- ▶ Management is supportive. Treat hypotension with fluids followed by vasopressors.
- Watch closely, within the first few hours for respiratory depression; follow arterial blood gases and tidal volumes
- ▶ Ice water lavage and serial haemoglobin levels are indicated for those patients with evidence of gastrointestinal bleeding.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Alcohol stable foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit)
- Carbon dioxide.
- ▶ Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result Advice for firefighters Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. ▶ Prevent, by any means available, spillage from entering drains or water course. Fire Fighting Consider evacuation (or protect in place).

- Fight fire from a safe distance, with adequate cover.
- ▶ If safe, switch off electrical equipment until vapour fire hazard removed

- ▶ Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers.
- Vapour may travel a considerable distance to source of ignition.
- Heating may cause expansion or decomposition leading to violent rupture of containers. Fire/Explosion Hazard On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include; carbon dioxide (CO2) other pyrolysis products typical of burning organic material Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions. May emit clouds of acrid smoke WARNING: Long standing in contact with air and light may result in the formation potentially explosive peroxides.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills

- Remove all ignition sources
- Clean up all spills immediately
- Avoid breathing vapours and contact with skin and eyes.

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Control personal contact with the substance, by using protective equipment.
Contain and absorb small quantities with vermiculite or other absorbent material.
Wipe up.
Collect residues in a flammable waste container.

Collect residues in a flammable waste container.

Clear area of personnel and move upwind.
Alert Fire Brigade and tell them location and nature of hazard.
May be violently or explosively reactive.
Wear breathing apparatus plus protective gloves.
Prevent, by any means available, spillage from entering drains or water course.
Consider evacuation (or protect in place).
No smoking, naked lights or ignition sources.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

The conductivity of this material may make it a static accumulator., A liquid is typically considered nonconductive if its conductivity is below 100 pS/m and is considered semi-conductive if its conductivity is below 10 000 pS/m., Whether a liquid is nonconductive or semi-conductive, the precautions are the same., A number of factors, for example liquid temperature, presence of contaminants, and anti-static additives can greatly influence the conductivity of a liquid.

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Contains low boiling substance:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

- ► Check for bulging containers.
- Vent periodically
- ▶ Always release caps or seals slowly to ensure slow dissipation of vapours
- ▶ DO NOT allow clothing wet with material to stay in contact with skin

Safe handling

The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example.

Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised.

- A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date.
- The person or laboratory receiving the chemical should record a receipt date on the bottle.
- Avoid all personal contact, including inhalation.
- ▶ Wear protective clothing when risk of exposure occurs.
- ► Use in a well-ventilated area.
- ▶ Prevent concentration in hollows and sumps.
- ▶ DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- ▶ When handling, **DO NOT** eat, drink or smoke

Other information

Suitable container

Storage incompatibility

- Store in original containers in approved flame-proof area.
- No smoking, naked lights, heat or ignition sources.
- ▶ DO NOT store in pits, depressions, basements or areas where vapours may be trapped
- - Store away from incompatible materials in a cool, dry well ventilated area.
 - Protect containers against physical damage and check regularly for leaks
 - Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Packing as supplied by manufacturer. Plastic containers may only be used if

- Plastic containers may only be used if approved for flammable liquid.
- ► Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- ► For materials with a viscosity of at least 2680 cSt. (23 deg. C)
 - ▶ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
 - Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
 - Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
 - ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

Isopropanol (syn: isopropyl alcohol, IPA):

- forms ketones and unstable peroxides on contact with air or oxygen; the presence of ketones especially methyl ethyl ketone (MEK, 2-butanone) will accelerate the rate of peroxidation
- reacts violently with strong oxidisers, powdered aluminium (exothermic), crotonaldehyde, diethyl aluminium bromide (ignition), dioxygenyl tetrafluoroborate (ignition/ ambient temperature), chromium trioxide (ignition), potassium-tert-butoxide (ignition), nitroform (possible explosion), oleum (pressure increased in closed container), cobalt chloride, aluminium triisopropoxide, hydrogen plus palladium dust (ignition), oxygen gas, phosgene, phosgene plus iron salts (possible explosion), sodium dichromate plus sulfuric acid (exothermic/ incandescence), triisobutyl aluminium
- ▶ reacts with phosphorus trichloride forming hydrogen chloride gas

reacts, possibly violently, with alkaline earth and alkali metals, strong acids, strong caustics, acid anhydrides, halogens, aliphatic amines, aluminium isopropoxide, isocyanates, acetaldehyde, barium perchlorate (forms highly explosive perchloric ester compound), benzoyl peroxide, chromic acid, dialkylzincs, dichlorine oxide, ethylene oxide (possible explosion), hexamethylene diisocyanate (possible explosion), hydrogen peroxide (forms explosive compound), hypochlorous acid, isopropyl chlorocarbonate, lithium aluminium hydride, lithium tetrahydroaluminate, nitric acid, nitrogen dioxide, nitrogen tetraoxide (possible explosion), pentafluoroguanidine, perchloric acid (especially hot), permonosulfuric acid, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium, trinitromethane

- attacks some plastics, rubber and coatings
- reacts with metallic aluminium at high temperature
- ► may generate electrostatic charges

For alkyl aromatics:

The alkyl side chain of aromatic rings can undergo oxidation by several mechanisms. The most common and dominant one is the attack by oxidation at benzylic carbon as the intermediate formed is stabilised by resonance structure of the ring.

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- Following reaction with oxygen and under the influence of sunlight, a hydroperoxide at the alpha-position to the aromatic ring, is the primary oxidation product formed (provided a hydrogen atom is initially available at this position) this product is often short-lived but may be stable dependent on the nature of the aromatic substitution; a secondary C-H bond is more easily attacked than a primary C-H bond whilst a tertiary C-H bond is even more susceptible to attack by oxygen
- Monoalkylbenzenes may subsequently form monocarboxylic acids; alkyl naphthalenes mainly produce the corresponding naphthalene carboxylic acids.
- Oxidation in the presence of transition metal salts not only accelerates but also selectively decomposes the hydroperoxides.
- Hock-rearrangement by the influence of strong acids converts the hydroperoxides to hemiacetals. Peresters formed from the hydroperoxides undergo
 Criegee rearrangement easily.
- Alkali metals accelerate the oxidation while CO2 as co-oxidant enhances the selectivity.
- Vigorous reactions, sometimes amounting to explosions, can result from the contact between aromatic rings and strong oxidising agents.
- ▶ Aromatics can react exothermically with bases and with diazo compounds.

Alcohols

- are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents.
- reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen
- react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium
- ▶ should not be heated above 49 deg. C. when in contact with aluminium equipment

Secondary alcohols and some branched primary alcohols may produce potentially explosive peroxides after exposure to light and/ or heat.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	naphtha petroleum, light aliphatic solvent	Oil mist, refined mineral	5 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	isopropanol	Isopropyl alcohol	983 mg/m3 / 400 ppm	1230 mg/m3 / 500 ppm	Not Available	Not Available
Australia Exposure Standards	n-hexane	Hexane (n-Hexane)	72 mg/m3 / 20 ppm	Not Available	Not Available	Not Available
Australia Exposure Standards	ethylbenzene	Ethyl benzene	434 mg/m3 / 100 ppm	543 mg/m3 / 125 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
naphtha petroleum, light aliphatic solvent	Rubber solvent; (Naphtha (petroleum) light aliphatic)	264 ppm	1700 ppm	10000 ppm
isopropanol	Isopropyl alcohol	400 ppm	400 ppm	12000 ppm
n-hexane	Hexane	300 ppm	Not Available	Not Available
ethylbenzene	Ethyl benzene	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
naphtha petroleum, light aliphatic solvent	Not Available	Not Available
isopropanol	12,000 ppm	2,000 [LEL] ppm
n-hexane	5,000 ppm	1,100 [LEL] ppm
ethylbenzene	2,000 ppm	800 [LEL] ppm

Exposure controls

CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Personal protection

Appropriate engineering

controls











r ersonar protection

- ► Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

Skin protection

See Hand protection below

Hands/feet protection

Eye and face protection

- Wear chemical protective gloves, e.g. PVC.
 Wear safety footwear or safety gumboots, e.g. Rubber
- The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior

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The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- frequency and duration of contact.
- chemical resistance of glove material,
- glove thickness and
- dexterity

to the application.

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

Body protection

See Other protection below

- Overalls.
- ► PVC Apron. ▶ PVC protective suit may be required if exposure severe.
- ▶ Evewash unit.
- ▶ Ensure there is ready access to a safety shower.

Other protection

Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).

Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the $\ computer$ generated selection:

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Material	CPI
BUTYL	С
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE	С
NITRILE+PVC	С
PE/EVAL/PE	С
PVA	С
PVC	С
SARANEX-23 2-PLY	С
TEFLON	С
VITON	С
VITON/CHLOROBUTYL	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AX-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

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Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AX-AUS / Class 1 P2	-	AX-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	AX-2 P2	AX-PAPR-2 P2
up to 50 x ES	-	AX-3 P2	-
50+ x ES	-	Air-line**	-

^{* -} Continuous-flow; ** - Continuous-flow or positive pressure demand

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

information on basic phys	morniation on basic physical and chemical properties				
Appearance	Clear colourless liquid with a sweet paraffinic solvent odour; does not mix with water.				
Physical state	Liquid	Relative density (Water = 1)	0.68		
Odour	Not Available	Partition coefficient n-octanol / water	Not Available		
Odour threshold	Not Available	Auto-ignition temperature (°C)	280		

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^{^ -} Full-face

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pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	47-150	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	<-30 TCC	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	7.5	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1	Volatile Component (%vol)	>99
Vapour pressure (kPa)	34 @ 15 degC	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	3.9	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo

Aliphatic alcohols with more than 3-carbons cause headache, dizziness, drowsiness, muscle weakness and delirium, central depression, coma, seizures and behavioural changes. Secondary respiratory depression and failure, as well as low blood pressure and irregular heart rhythms, may follow. Inhalation hazard is increased at higher temperatures.

Inhaling high concentrations of mixed hydrocarbons can cause narcosis, with nausea, vomiting and lightheadedness. Low molecular weight (C2-C12) hydrocarbons can irritate mucous membranes and cause incoordination, giddiness, nausea, vertigo, confusion, headache, appetite loss, drowsiness, tremors

Inhaled

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.

When humans were exposed to the 100 and 200 ppm for 8 hours about 45-65% is retained in the body. Only traces of unchanged ethyl benzene are excreted in expired air following termination of inhalation exposure.

Humans exposed to concentrations of 23-85 ppm excreted most of the retained dose in the urine (mainly as metabolites). Guinea pigs that died from exposure had intense congestion of the lungs and generalised visceral hyperaemia. Rats exposed for three days at 8700 mg/m3 (2000 ppm) showed changes in the levels of dopamine and noradrenaline in various parts of the brain.

The odour of isopropanol may give some warning of exposure, but odour fatigue may occur. Inhalation of isopropanol may produce irritation of the nose and throat with sneezing, sore throat and runny nose. The effects in animals subject to a single exposure, by inhalation, included inactivity or anaesthesia and histopathological changes in the nasal canal and auditory canal.

Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) Accidental ingestion of the material may be damaging to the health of the individual. Overexposure to non-ring alcohols causes nervous system symptoms. These include headache, muscle weakness and inco-ordination, giddiness, confusion,

delirium and coma. Ingestion of petroleum hydrocarbons can irritate the pharynx, oesophagus, stomach and small intestine, and cause swellings and ulcers of the mucous.

Symptoms include a burning mouth and throat; larger amounts can cause nausea and vomiting, narcosis, weakness, dizziness, slow and shallow breathing, Ingestion abdominal swelling, unconsciousness and convulsions. Following ingestion, a single exposure to isopropyl alcohol produced lethargy and non-specific effects such as weight loss and irritation. Ingestion of

near-lethal doses of isopropanol produces histopathological changes of the stomach, lungs and kidneys, incoordination, lethargy, gastrointestinal tract irritation, and inactivity or anaesthesia.

Swallowing 10 ml. of isopropanol may cause serious injury; 100 ml. may be fatal if not promptly treated. The adult single lethal doses is approximately 250 ml. The toxicity of isopropanol is twice that of ethanol and the symptoms of intoxication appear to be similar except for the absence of an initial euphoric effect; gastritis and vomiting are more prominent.

The material may cause mild but significant inflammation of the skin either following direct contact or after a delay of some time. Repeated exposure can cause contact dermatitis which is characterised by redness, swelling and blistering.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man. Open cuts, abraded or irritated skin should not be exposed to this material

The material may accentuate any pre-existing dermatitis condition

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

The mean rate of absorption of liquid ethyl benzene applied to 17.3 cm2 area of the forearm of seven volunteers for 10-15 minutes was determined to be 38 mg/cm2/hr. Immersion of the whole hand in aqueous solutions of ethyl benzene (112-156 mg/l) for 1 hour yielded mean absorption rates of 118 and 215.7

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Skin Contact

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ug/cm2/hr. The rate of absorption is thus greater than that of aniline, benzene, nitrobenzene, carbon disulfide and styrene. Repeated application of the undiluted product to the abdominal area of rabbits (10-20 applications over 2-4 weeks) resulted in erythema, gedema and superficial necrosis. The material did not appear to be absorbed through the skin in sufficient quantity to produce outward signs of toxicity. 511ipa Direct eye contact with petroleum hydrocarbons can be painful, and the corneal epithelium may be temporarily damaged. Aromatic species can cause irritation and excessive tear secretion. Two drops of the ethylbenzene in to the conjunctival sac produced only slight irritation of the conjunctival membrane but no corneal injury. Eye Isopropanol vapour may cause mild eye irritation at 400 ppm. Splashes may cause severe eye irritation, possible corneal burns and eye damage. Eye contact may cause tearing or blurring of vision. Limited evidence or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals. Prolonged eye contact may cause inflammation characterised by a temporary redness of the conjunctiva (similar to windburn). There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Harmful: danger of serious damage to health by prolonged exposure through inhalation. This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility. Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother. Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure. Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin. Industrial workers exposed to a maximum level of ethylbenzene of 0.06 mg/l (14 ppm) reported headaches and irritability and tired quickly. Functional nervous system disturbances were found in some workers employed for over 7 years whilst other workers had enlarged livers Prolonged and repeated exposure may be harmful to the central nervous system (CNS), upper respiratory tract, and/ or may cause liver disorders. It may also Chronic cause drying, scaling and blistering of the skin. Rats and mice exposed to ethylbenzene for 6 hours daily, 5 days a week for 104 and 103 weeks respectively showed a statistically significant increase in kidney tumours in male and female rats, lung tumours in male mice, and liver tumours in female mice exposed to 750 ppm ethylbenzene Chronic inhalation or skin exposure to n-hexane may cause damage to nerve ends in extremities, e.g. finger, toes with loss of sensation. Long term or repeated ingestion exposure of isopropanol may produce incoordination, lethargy and reduced weight gain. Repeated inhalation exposure to isopropanol may produce narcosis, incoordination and liver degeneration. Animal data show developmental effects only at exposure levels that produce toxic effects in the adult animals. Isopropanol does not cause genetic damage in bacterial or mammalian cell cultures or in animals. There are inconclusive reports of human sensitisation from skin contact with isopropanol. Chronic alcoholics are more tolerant of systemic isopropanol than are persons who do not consume alcohol; alcoholics have survived as much as 500 ml. of 70% isopropanol. Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS] TOXICITY IRRITATION Auto Klene Brake Klene Not Available Not Available TOXICITY IRRITATION naphtha petroleum, light Dermal (rabbit) LD50: >1900 mg/kg^[1] Not Available aliphatic solvent Oral (rat) LD50: >4500 mg/kg^[1] TOXICITY IRRITATION Dermal (rabbit) LD50: 12792 $mg/kg^{[1]}$ Eve (rabbit): 10 mg - moderate Inhalation (rat) LC50: 72.6 mg/L/4h^[2] Eye (rabbit): 100 mg - SEVERE isopropanol Oral (rat) LD50: 5000 mg/kg^[2] Eye (rabbit): 100mg/24hr-moderate Skin (rabbit): 500 mg - mild TOXICITY IRRITATION Dermal (rabbit) LD50: >3301.5 mg/kg^[1] Eye(rabbit): 10 mg - mild n-hexane Inhalation (rat) LC50: 48000 ppm/4H^[2] Oral (rat) LD50: 15847.2 mg/kg^[1] TOXICITY IRRITATION Dermal (rabbit) LD50: ca.15432.6 mg/kg^[1] Eye (rabbit): 500 mg - SEVERE Inhalation (mouse) LC50: 35.5 mg/L/2H^[2] Skin (rabbit): 15 mg/24h mild ethylbenzene Inhalation (rat) LC50: 55 mg/L/2H^[2] Oral (rat) LD50: 3500 mg/kgd^[2] 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data Leaend: extracted from RTECS - Register of Toxic Effect of chemical Substances

for petroleum:

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT

This product contains benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic.

This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss. This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents

Carcinogenicity: Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans.

Mutagenicity: There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give

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	predominantly negative results. All in vivo studies in animals and recent studies in exposed human results in mutagenicity assays.	s (e.g. petrol service station attendants) have shown negative
ISOPROPANOL	Isopropanol is irritating to the eyes, nose and throat but generally not to the skin. Prolonged high d nervous system and drowsiness. Few have reported skin irritation. It can be absorbed from the skin particularly among alcoholics or suicide victims and also leads to fainting, breathing difficulty, nau unconsciousness, recovery usually occurred. Repeated doses may damage the kidneys. The material may cause skin irritation after prolonged or repeated exposure and may produce on escaling and thickening of the skin. The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.	n or when inhaled. Intentional swallowing is common usea, vomiting and headache. In the absence of
N-HEXANE	The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated	or prolonged exposure to irritants may produce conjunctivitis.
ETHYLBENZENE	The material may produce severe irritation to the eye causing pronounced inflammation. Repeated conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce on a scaling and thickening of the skin. Ethylbenzene is readily absorbed when inhaled, swallowed or in contact with the skin. It is distribute irritate the skin, eyes and may cause hearing loss if exposed to high doses. Long Term exposure in tendency to cancer formation, according to animal testing. There is no research on its effect on se NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogen Liver changes, utheral tract, effects on fertility, foetotoxicity, specific developmental abnormalities (contact skin redness, swelling, the production of vesicles, ed throughout the body, and passed out through urine. It may nay cause damage to the kidney, liver and lungs, including a x organs and unborn babies. If chemicals producing damage or change to cellular DNA. ic to Humans.
Acute Toxicity	○ Carcinogenicity	✓
Skin Irritation/Corrosion	Reproductivity	~
Serious Eye Damage/Irritation	✓ STOT - Single Exposure	✓
Respiratory or Skin sensitisation	STOT - Repeated Exposure	✓
Mutagenicity	○ Aspiration Hazard	✓
	Legend: X	Data available but does not fill the criteria for classification

✓ – Data required to make classification available

O – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
naphtha petroleum, light aliphatic solvent	EC50	72	Algae or other aquatic plants	=6.5mg/L	1
naphtha petroleum, light aliphatic solvent	NOEC	72	Algae or other aquatic plants	<0.1mg/L	1
isopropanol	EC50	384	Crustacea	42.389mg/L	3
isopropanol	EC50	96	Algae or other aquatic plants	993.232mg/L	3
isopropanol	LC50	96	Fish	183.844mg/L	3
isopropanol	NOEC	5760	Fish	0.02mg/L	4
isopropanol	EC50	48	Crustacea	12500mg/L	5
n-hexane	EC50	96	Algae or other aquatic plants	3.089mg/L	3
n-hexane	EC50	3	Algae or other aquatic plants	0.00809998mg/L	4
n-hexane	EC50	48	Crustacea	0.00387765mg/L	4
n-hexane	LC50	96	Fish	0.0025003mg/L	4
ethylbenzene	EC50	3	Algae or other aquatic plants	0.0509616mg/L	4
ethylbenzene	EC50	48	Crustacea	0.0021234mg/L	4
ethylbenzene	EC50	96	Algae or other aquatic plants	3.6mg/L	4
ethylbenzene	LC50	96	Fish	0.0043mg/L	4
ethylbenzene	NOEC	168	Crustacea	0.96mg/L	2

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the water

Oils of any kind can cause:

- rowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- ▶ lethal effects on fish by coating gill surfaces, preventing respiration
- ▶ asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- ▶ adverse aesthetic effects of fouled shoreline and beaches

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In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation. For Aromatic Substances Series:

Environmental Fate: Large, molecularly complex polycyclic aromatic hydrocarbons, or PAHs, are persistent in the environment longer than smaller PAHs.

Atmospheric Fate: PAHs are 'semi-volatile substances" which can move between the atmosphere and the Earth's surface in repeated, temperature-driven cycles of deposition and volatilization. Terrestrial Fate: BTEX compounds have the potential to move through soil and contaminate ground water, and their vapors are highly flammable and explosive.

Ecotoxicity - Within an aromatic series, acute toxicity increases with increasing alkyl substitution on the aromatic nucleus. The order of most toxic to least in a study using grass shrimp and brown shrimp was dimethylnaphthalenes > methylnaphthalenes > naphthalenes. Anthrocene is a phototoxic PAH. UV light greatly increases the toxicity of anthracene to bluegill sunfish.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air	
isopropanol	LOW (Half-life = 14 days)	LOW (Half-life = 3 days)	
n-hexane	LOW	LOW	
ethylbenzene	HIGH (Half-life = 228 days)	LOW (Half-life = 3.57 days)	

Bioaccumulative potential

Ingredient	Bioaccumulation
isopropanol	LOW (LogKOW = 0.05)
n-hexane	MEDIUM (LogKOW = 3.9)
ethylbenzene	LOW (BCF = 79.43)

Mobility in soil

Ingredient	Mobility
isopropanol	HIGH (KOC = 1.06)
n-hexane	LOW (KOC = 149)
ethylbenzene	LOW (KOC = 517.8)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

- Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ▶ Reduction
- ▶ Reuse
- Recycling

Product / Packaging disposal

Disposal (if all else fails)
This material may be recycled if unused, or if it has not been to

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- $\begin{tabular}{l} \blacktriangleright It may be necessary to collect all wash water for treatment before disposal. \end{tabular}$
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility
 can be identified.
- ► Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant



HAZCHEM

3YE

Auto Klene Brake Klene

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Land transport (ADG)

	*
UN number	1268
Packing group	П
UN proper shipping name	PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS, N.O.S. (see 3.2.5 for relevant [AUST.] entries) (contains naphtha petroleum, light aliphatic solvent)
Environmental hazard	Not Applicable
Transport hazard class(es)	Class 3 Subrisk Not Applicable
Special precautions for user	Special provisions 363 Limited quantity 1 L

Air transport (ICAO-IATA / DGR)

All transport (ICAO-IAIA / DON)			
UN number	1268		
Packing group			
UN proper shipping name	Petroleum distillates, n.o.s.; Petroleum products, n.o.s. (contains naphtha petroleum, light aliphatic solvent)		
Environmental hazard	Not Applicable		
Transport hazard class(es)	ICAO/IATA Class 3 ICAO / IATA Subrisk Not Applicable ERG Code 3H		
	Special provisions	A3	
	Cargo Only Packing Instructions	364	
	Cargo Only Maximum Qty / Pack	60 L	
Special precautions for user	Passenger and Cargo Packing Instructions	353	
	Passenger and Cargo Maximum Qty / Pack	5L	
	Passenger and Cargo Limited Quantity Packing Instructions	Y341	
	Passenger and Cargo Limited Maximum Qty / Pack	1L	
		•	

Sea transport (IMDG-Code / GGVSee)

UN number	1268		
Packing group			
UN proper shipping name	PETROLEUM DISTILLATES, N.O.S. or PETROLEUM PRODUCTS, N.O.S. (contains naphtha petroleum, light aliphatic solvent)		
Environmental hazard	Marine Pollutant		
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable		
Special precautions for user	EMS Number F-E, S-E Special provisions 363 Limited Quantities 1 L		

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

NAPHTHA PETROLEUM, LIGHT ALIPHATIC SOLVENT(64742-89-8.) IS FOUND ON THE FOLLOWING REGULATORY LISTS				
Australia Exposure Standards	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs			
Australia Hazardous Substances Information System - Consolidated Lists				
Australia Inventory of Chemical Substances (AICS)	International Air Transport Association (IATA) Dangerous Goods Regulations - Prohibited List			
	Passenger and Cargo Aircraft			
SOPROPANOL(67-63-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS				
Australia Exposure Standards	Australia Inventory of Chemical Substances (AICS)			
Australia Hazardous Substances Information System - Consolidated Lists	International Agency for Research on Cancer (IARC) - Agents Classified by the IARC			

Monographs N-HEXANE(110-54-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS) Australia Hazardous Substances Information System - Consolidated Lists

$\begin{tabular}{ll} \hline ETHYLBENZENE (100-41-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS \\ \hline \end{tabular}$

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Auto Klene Brake Klene

Australia Inventory of Chemical Substances (AICS) Australia Exposure Standards Australia Hazardous Substances Information System - Consolidated Lists International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs National Inventory Status

National inventory	Status		
Australia - AICS	Υ		
Canada - DSL	Υ		
Canada - NDSL	N (naphtha petroleum, light aliphatic solvent; ethylbenzene; n-hexane; isopropanol)		
China - IECSC	Υ		
Europe - EINEC / ELINCS / NLP	Y		
Japan - ENCS	N (naphtha petroleum, light aliphatic solvent)		
Korea - KECI	Υ		
New Zealand - NZIoC	Υ		
Philippines - PICCS	Υ		
USA - TSCA	Υ		
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)		

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL: No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

Auto Klene All Sheen

Auto Klene Solutions

Chemwatch: **3416724** Version No: **4.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code:

Issue Date: 12/03/2015 Print Date: 23/03/2016 Initial Date: Not Available S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Auto Klene All Sheen
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses Cleaning and protecting rubber and vinyl surfaces.

Details of the supplier of the safety data sheet

Registered company name	Auto Klene Solutions
Address	1/83 Merrindale Drive VIC Croydon 3136 Australia
Telephone	+61 3 8761 1900
Fax	+61 3 8761 1955
Website	https://www.autoklene.com/msds/
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131 126 (Poisons Information Centre)
Other emergency telephone numbers	0408 406 968 (Mark Adams mobile)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	0		0 = Minimum
Body Contact	1		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	0		4 = Extreme

Poisons Schedule	Not Applicable
Classification	Not Applicable
Label elements	

SIGNAL WORD NOT APPLICABLE

Not Applicable

GHS label elements

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

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Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available	10-30	silicone emulsion, proprietary
56-81-5	5-15	glycerol
141-43-5	<2	monoethanolamine
Not Available	<5	fragrance

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	► Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Non combustible. Not considered a significant fire risk, however containers may burn. Decomposes on heating and produces; carbon dioxide (CO2) acrolein, other pyrolysis products typical of burning organic material

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills	 Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	Moderate hazard. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Stop leak if safe to do so. Contain spill with sand, earth or vermiculite.

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Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

 Avoid all personal contact, including inhalation.
 Wear protective clothing when risk of exposure occurs

▶ Use in a well-ventilated area.

Avoid contact with moisture. Safe handling

- Avoid contact with incompatible materials.
- When handling, DO NOT eat, drink or smoke
- Keep containers securely sealed when not in use.
- ▶ DO NOT allow clothing wet with material to stay in contact with skin

- Store in original containers.
- Keep containers securely sealed
- Store in a cool, dry, well-ventilated area. Other information
 - Store away from incompatible materials and foodstuff containers.
 - Protect containers against physical damage and check regularly for leaks.
 - ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- ► Polyethylene or polypropylene container. Packing as recommended by manufacturer.
- ▶ Check all containers are clearly labelled and free from leaks
- Storage incompatibility
- ▶ Avoid reaction with oxidising agents Avoid contamination of water, foodstuffs, feed or seed.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	glycerol	Glycerin mist	10 mg/m3	Not Available	Not Available	Not Available
Australia Exposure Standards	monoethanolamine	Ethanolamine	7.5 mg/m3 / 3 ppm	15 mg/m3 / 6 ppm	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
glycerol	Glycerine (mist); (Glycerol; Glycerin)	30 mg/m3	310 mg/m3	2500 mg/m3
monoethanolamine	Ethanolamine	6 ppm	6 ppm	1000 ppm

Ingredient	Original IDLH	Revised IDLH
silicone emulsion, proprietary	Not Available	Not Available
glycerol	Not Available	Not Available
monoethanolamine	1,000 ppm	30 ppm
fragrance	Not Available	Not Available

Exposure controls

None required when	handling smal	I quantities.

OTHERWISE:

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

Appropriate engineering controls

The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Personal protection









No special equipment for minor exposure i.e. when handling small quantities.

OTHERWISE:

Safety glasses with side shields. Eye and face protection

► Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

Skin protection

See Hand protection below

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Hands/feet protection	No special equipment needed when handling small quantities. OTHERWISE: Wear chemical protective gloves, e.g. PVC.
Body protection	See Other protection below
Other protection	No special equipment needed when handling small quantities. OTHERWISE: Overalls. Barrier cream. Eyewash unit.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

Auto Klene All Sheen

Material	СРІ
NATURAL+NEOPRENE	A
NITRILE	A
NATURAL RUBBER	В
BUTYL	С
BUTYL/NEOPRENE	С
HYPALON	С
NEOPRENE	С
NEOPRENE/NATURAL	С
NITRILE+PVC	С
PVA	С
PVC	С
VITON	С

^{*} CPI - Chemwatch Performance Index

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Respiratory protection

Type AEK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AEK-AUS P2	-	AEK-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AEK-AUS / Class 1 P2	-
up to 100 x ES	-	AEK-2 P2	AEK-PAPR-2 P2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Opaque white liquid with floral odour; mixes with water.		
7 (ppouluiio	opaquo mine ilquia min ilorai edeali, minee min ilaten		
Physical state	Liquid	Relative density (Water = 1)	0.995-1.005
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	~6.5	Decomposition temperature	Not Available
Melting point / freezing point (°C)	~0	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	~100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	as for water	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

^{*} Where the glove is to be used on a short term, casual or infrequent basis, factors such as

[&]quot;feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

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Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Not normally a hazard due to non-volatile nature of product There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage.		
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.		
Skin Contact	There is some evidence to suggest that this material can cause inflammation of	the skin on contact in some persons.	
Eye	There is some evidence to suggest that this material can cause eye irritation an	d damage in some persons.	
Chronic	Long-term exposure to the product is not thought to produce chronic effects adverse to the health (as classified by EC Directives using animal models); nevertheless exposure by all routes should be minimised as a matter of course.		
Auto Klene All Sheen	TOXICITY Not Available	IRRITATION Not Available	
glycerol	TOXICITY dermal (guinea pig) LD50: 54000 mg/kg ^[1] Oral (rat) LD50: >20-<39800 mg/kg> ^[1]	IRRITATION Not Available	
monoethanolamine	TOXICITY Dermal (rabbit) LD50: 1020 mg/kg ^[2] Oral (rat) LD50: 1091.4 mg/kg ^[1]	IRRITATION Eye (rabbit): 0.76 mg - SEVERE Skin (rabbit):505 mg open-moderate	
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		

GLYCFROL

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure cases. The disorder is characterised by dyspnea, cough and mucus production. At very high concentrations, evidence predicts that glycerol may cause tremor, irritation of the skin, eyes, digestive tract and airway. Otherwise it is of low toxicity. There is no significant evidence to suggest that it causes cancer, genetic, reproductive or developmental toxicity.

While it is difficult to generalise about the full range of potential health effects posed by exposure to the many different amine compounds, characterised by those used in the manufacture of polyurethane and polyisocyanurate foams, it is agreed that overexposure to the majority of these materials may cause adverse health effects.

- Many amine-based compounds can induce histamine liberation, which, in turn, can trigger allergic and other physiological effects, including bronchoconstriction or bronchial asthma and rhinitis.
- Systemic symptoms include headache, nausea, faintness, anxiety, a decrease in blood pressure, tachycardia (rapid heartbeat), itching, erythema (reddening of the skin), urticaria (hives), and facial edema (swelling). Systemic effects (those affecting the body) that are related to the pharmacological action of amines are usually transient.

Typically, there are four routes of possible or potential exposure: inhalation, skin contact, eye contact, and ingestion. **Inhalation:**

Inhala

MONOETHANOLAMINE

Inhalation of vapors may, depending upon the physical and chemical properties of the specific product and the degree and length of exposure, result in moderate to severe irritation of the tissues of the nose and throat and can irritate the lungs.

Products with higher vapour pressures have a greater potential for higher airborne concentrations.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

* Baver

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Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

- Data available but does not fill the criteria for classification
- Data required to make classification available
- O Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
glycerol	EC0	24	Crustacea	>500mg/L	1
glycerol	EC50	96	Algae or other aquatic plants	77712.039mg/L	3
glycerol	LC50	96	Fish	>11mg/L	2
monoethanolamine	LC50	96	Fish	=75mg/L	1
monoethanolamine	EC50	48	Crustacea	32.6mg/L	2
monoethanolamine	NOEC	504	Crustacea	0.85mg/L	2
monoethanolamine	EC50	72	Algae or other aquatic plants	2.1mg/L	2
monoethanolamine	EC50	72	Algae or other aquatic plants	ca.2.5mg/L	2
l egend:		, ,	HA Registered Substances - Ecotoxicological database - Aquatic Toxicity Data 5. ECETOC	, ,	

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
glycerol	LOW	LOW
monoethanolamine	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
glycerol	LOW (LogKOW = -1.76)
monoethanolamine	LOW (LogKOW = -1.31)

Mobility in soil

Ingredient	Mobility
glycerol	HIGH (KOC = 1)
monoethanolamine	HIGH (KOC = 1)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging

disposal

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- ▶ Reuse
- ▶ Recycling
- Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains
- ▶ It may be necessary to collect all wash water for treatment before disposal.
- In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- Recycle wherever possible
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

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SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

GLYCEROL(56-81-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)

MONOETHANOLAMINE(141-43-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (glycerol; monoethanolamine)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Υ
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
glycerol	29796-42-7, 30049-52-6, 37228-54-9, 56-81-5, 75398-78-6, 78630-16-7, 8013-25-0

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Auto Klene Orange Crush

Auto Klene Solutions

Chemwatch: **31-3944** Version No: **3.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: 2

Issue Date: 25/11/2015 Print Date: 05/04/2016 Initial Date: Not Available S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Auto Klene Orange Crush
Synonyms	tar & glue remover
Proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains d-limonene)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Tar Glue Remover. Replacement for toxic chlorinated solvents, xylene and petroleum based solvent degreasers.
--------------------------	--

Details of the supplier of the safety data sheet

Registered company name	Auto Klene Solutions
Address	1/83 Merrindale Drive VIC Croydon 3136 Australia
Telephone	+61 3 8761 1900
Fax	+61 3 8761 1955
Website	https://www.autoklene.com/msds/
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131 126 (Poisons Information Centre)
Other emergency telephone numbers	0408 406 968 (Mark Adams mobile)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	2		
Toxicity	1		0 = Minimum
Body Contact	2	i	1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	2		4 = Extreme

Poisons Schedule	S5
Classification ^[1]	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2A, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements







SIGNAL WORD WARNING

Hazard statement(s)

H226	Flammable liquid and vapour.
H315	Causes skin irritation.

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H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H336	May cause drowsiness or dizziness.
H410	Very toxic to aquatic life with long lasting effects.
AUH019	May form explosive peroxides
Precautionary statement(s) Prevention	
P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P271	Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment. P242

Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

Precautionary statement(s) Response

P362	Take off contaminated clothing and wash before reuse.	
P363	Wash contaminated clothing before reuse.	
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.	
P302+P352	IF ON SKIN: Wash with plenty of soap and water.	
P305+P351+P338	8 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P312	Call a POISON CENTER or doctor/physician if you feel unwell.	
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.	

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
5989-27-5	>60	<u>d-limonene</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures		
Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.	
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.	
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. 	
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. 	

F If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Indication of any immediate medical attention and special treatment needed

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Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- Foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility

▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

- ▶ Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Fire Fighting
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- ▶ If safe, switch off electrical equipment until vapour fire hazard removed.
- Use water delivered as a fine spray to control fire and cool adjacent area
- Avoid spraying water onto liquid pools.

- Liquid and vapour are flammable
- Moderate fire hazard when exposed to heat or flame.
- Vapour forms an explosive mixture with air
- Moderate explosion hazard when exposed to heat or flame.
- Fire/Explosion Hazard Vapour may travel a considerable distance to source of ignition.
 - Heating may cause expansion or decomposition leading to violent rupture of containers.
 - ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include; carbon monoxide (CO) carbon dioxide (CO2) other pyrolysis products typical of burning organic material WARNING: Long standing in contact with air and light may result in the formation potentially explosive peroxides.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills

- ▶ Remove all ignition sources
- Clean up all spills immediately.
- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Collect residues in a flammable waste container.

Major Spills

CARE: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite.

Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.

- Clear area of personnel and move upwind.
 - Alert Fire Brigade and tell them location and nature of hazard.
 - May be violently or explosively reactive.
 - Wear breathing apparatus plus protective gloves.
 - Prevent, by any means available, spillage from entering drains or water course
 - Consider evacuation (or protect in place).
 - No smoking, naked lights or ignition sources

Personal Protective Equipment advice is contained in Section 8 of the SDS

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

- Containers, even those that have been emptied, may contain explosive vapours.
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- ► DO NOT allow clothing wet with mate

The substance accumulates peroxides which may become hazardous only if it evaporates or is distilled or otherwise treated to concentrate the peroxides. The substance may concentrate around the container opening for example

Purchases of peroxidisable chemicals should be restricted to ensure that the chemical is used completely before it can become peroxidised. A responsible person should maintain an inventory of peroxidisable chemicals or annotate the general chemical inventory to indicate which chemicals are

subject to peroxidation. An expiration date should be determined. The chemical should either be treated to remove peroxides or disposed of before this date. Safe handling ▶ The person or laboratory receiving the chemical should record a receipt date on the bottle.

- Avoid all personal contact, including inhalation
- Wear protective clothing when risk of overexposure occurs
- Use in a well-ventilated area.
- Prevent concentration in hollows and sumps.
- DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights or ignition sources.
- ▶ Avoid generation of static electricity

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Other information

- ▶ Store in original containers in approved flammable liquid storage area.
- ▶ Store away from incompatible materials in a cool, dry, well-ventilated area.
- ► DO NOT store in pits, depressions, basements or areas where vapours may be trapped.
- ▶ No smoking, naked lights, heat or ignition sources.
- Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel adequate security must be provided so that unauthorised personnel do not have access.
- ▶ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable guantities and minimum storage distances.
- Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems.

Conditions for safe storage, including any incompatibilities

- Packing as supplied by manufacturer.
- Plastic containers may only be used if approved for flammable liquid.
- Check that containers are clearly labelled and free from leaks.
- For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure.
- For materials with a viscosity of at least 2680 cSt. (23 deg. C) Suitable container
 - For manufactured product having a viscosity of at least 250 cSt. (23 deg. C)
 - Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used.
 - ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages
 - ▶ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.

d-Limonene:

- ▶ forms unstable peroxides in storage, unless inhibited; may polymerise
- reacts with strong oxidisers and may explode or combust
- ▶ is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride
- flow or agitation may generate electrostatic charges due to low conductivity
- The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BRETHERICK L.; Handbook of Reactive Chemical Hazards
- Avoid reaction with strong Lewis or mineral acids.
- Reaction with halogens requires carefully controlled conditions.
- Free radical initiators should be avoided.

HAZARD.

- ▶ Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air.
- ▶ Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction
- ▶ Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight, or stored, immersed, in solvents in suitably closed containers.
- Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

Storage incompatibility

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name	IEEL-1	TEEL-2	TEEL-3
d-limonene	Limonene, d-	20 ppm	20 ppm	160 ppm
Ingredient	Original IDLH		Revised IDLH	
d-limonene	Not Available		Not Available	

Exposure controls

Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.

Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly

effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure

Personal protection

Appropriate engineering











Safety glasses with side shields. Chemical goggles.

Eye and face protection

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be

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▶ readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

Skin protection

See Hand protection below

▶ Wear safety footwear or safety gumboots, e.g. Rubber

▶ Wear chemical protective gloves, e.g. PVC.

- NOTE:
- ► The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.
- ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Hands/feet protection

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- ► frequency and duration of contact,
- ▶ chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- ► When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.

Body protection

See Other protection below

- Overalls
- PVC Apron.
- PVC protective suit may be required if exposure severe.
- Evewash uni
- ▶ Ensure there is ready access to a safety shower.

Other protection

Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).

Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Thermal hazards

Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the $\ \textit{computer-generated}$ selection:

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Material	CPI
NITRILE	A
PVA	A
VITON	A

- * CPI Chemwatch Performance Index
- A: Best Selection
- B: Satisfactory; may degrade after 4 hours continuous immersion
- C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation.

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS	-	A-PAPR-AUS / Class 1
up to 50 x ES	-	A-AUS / Class 1	-
up to 100 x ES	-	A-2	A-PAPR-2 ^

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

	• •		
Appearance	Clear to slight yellow colour flammable liquid with mild to strong citrus odour; mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	0.844 @ 20C
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	237
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	180	Molecular weight (g/mol)	Not Applicable

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Flash point (°C)	48	Taste	Not Available
Evaporation rate	5.8	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	6.1	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.4 @ 20 degC	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	4.7	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

intormation on toxicologic	cal effects
Inhaled	Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo. Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. There is some evidence to suggest that the material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness, slowing of reflexes, fatigue and inco-ordination.
Ingestion	Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	This material can cause inflammation of the skin on contact in some persons. The material may accentuate any pre-existing dermatitis condition Skin contact with the material may damage the health of the individual; systemic effects may result following absorption. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	This material can cause eye irritation and damage in some persons.
	Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment. In the presence of air, a number of common flavour and fragrance chemicals can form peroxides surprisingly fast. Antioxidants can in most cases minimise the oxidation. Fragrance terpenes are generally easily oxidised in air. Non-oxidised limonene, linalool and caryophyllene turned out to be very weak sensitizers, however after oxidation limonene hydroperoxide and linalool hydroperoxide are strong sensitizers. Of the patients tested 2.6% showed positive reaction to oxidised limonene, 1.3% to oxidised linalool, 1.1% to linalool hydroperoxide, 0.5% to oxidised caryophyllene, while testing with caryophyllene oxide and oxidised myrcene resulted in
Chronic	few positive patch tests. 2/3 of the patients reacting positive to oxidised terpenes had fragrance related contact allergy and/or positive history for adverse

Chronic

reactions to fragrances.

As well as the hydroperoxides produced by linalol, limonene and delta-3-carene other oxidation and resinification effects progressively causes other fairly major changes in essential oil quality over time.

d-Limonene may cause damage to and growths in the kidney. These growths can progress to cancer.

Peroxidisable terpenes and terpenoids should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. Such products should have a peroxide value of less than 10 millimoles peroxide per liter. This requirement is based on the published literature mentioning sensitising properties when containing peroxides.

Sensitisation may result in allergic dermatitis responses including rash, itching, hives or swelling of extremities.

Auto Klene Orange Crush	TOXICITY Not Available	IRRITATION Not Available
d-limonene	TOXICITY Dermal (rabbit) LD50: >5000 mg/kg ^[2] Oral (rat) LD50: >2000 mg/kg ^[1]	IRRITATION Nil reported Skin (rabbit): 500mg/24h moderate

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

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D-LIMONENE

The following information refers to contact allergens as a group and may not be specific to this product.

Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's gedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.

d-Limonene is readily absorbed by inhalation and ingestion. Dermal absorption is reported to be lower than by the inhalation route. d-Limonene is rapidly distributed to different tissues in the body, readily metabolised and eliminated primarily through the urine.

Limonene exhibits low acute toxicity by all three routes in animals. Limonene is a skin irritant in both experimental animals and humans. Limited data are available on the potential to cause eye and respiratory irritation. Autooxidised products of d-limonene have the potential to be skin sensitisers. The substance is classified by IARC as Group 3:

NOT classifiable as to its carcinogenicity to humans.

Evidence of carcinogenicity may be inadequate or limited in animal testing.

Tumorigenic by RTECS criteria

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	✓	Reproductivity	0
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Leaend:

★ - Data available but does not fill the criteria for classification

Data required to make classification available

○ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
d-limonene	EC50	384	Crustacea	0.051mg/L	3
d-limonene	EC50	96	Algae or other aquatic plants	0.212mg/L	3
d-limonene	LC50	96	Fish	0.199mg/L	3
d-limonene	EC50	48	Crustacea	0.36mg/L	2
d-limonene	NOEC	48	Crustacea	0.074mg/L	2
Legend:	Aquatic Toxicity Data	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 8. Vendor Data 8. Vendor Data 9.			

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

For Limonenes:

Atmospheric Fate: Due to the high volatility of limonene, the atmosphere is expected to be the major environmental sink for this chemical. The oxidation of limonene may contribute to aerosol and photochemical smog formation. The daytime atmospheric lifetime of d-limonene is estimated to range from 12 to 48 minutes depending upon local hydroxyl rate and ozone concentrations. Ozonolysis of limonene may also lead to the formation of hydrogen peroxide and organic peroxides, which have various toxic effects on plant cells and may damage forests. Reactions with nitrogen oxides produce aerosol formation as well as lower molecular weight products such as formaldehyde, acetaldehyde, formic acid, acetone and peroxyacetyl nitrate.

Terrestrial fate: When released to the ground, limonene is expected to have low to very low mobility in soil based on its physicochemical properties. It is expected that limonene will rapidly volatilize from both dry and moist soil, however; its absorption to soil may slow the process.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
d-limonene	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
d-limonene	HIGH (LogKOW = 4.8275)

Mobility in soil

Ingredient	Mobility
d-limonene	LOW (KOC = 1324)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposa

- ► Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible. Otherwise:

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- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- ▶ Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- ▶ Reuse
- Recycling
- ► Disposal (if all else fails)

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ **DO NOT** allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ► Recycle wherever possible.
- ► Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- ► Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required



Marine Pollutant



HAZCHEM

3Y

Land transport (ADG)

UN number	2319
Packing group	III
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains d-limonene)
Environmental hazard	Not Applicable
Transport hazard class(es)	Class 3 Subrisk Not Applicable
Special precautions for user	Special provisions Not Applicable Limited quantity 5 L

Air transport (ICAO-IATA / DGR)

UN number	2319	
Packing group		
UN proper shipping name	Terpene hydrocarbons, n.o.s. (contains d-limonene)	
Environmental hazard	Not Applicable	
Transport hazard class(es)	ICAO/IATA Class 3 ICAO / IATA Subrisk Not Applicable ERG Code 3L	
Special precautions for user	Special provisions Cargo Only Packing Instructions Cargo Only Maximum Qty / Pack Passenger and Cargo Packing Instructions Passenger and Cargo Maximum Qty / Pack Passenger and Cargo Limited Quantity Packing Instructions Passenger and Cargo Limited Maximum Qty / Pack	Not Applicable 366 220 L 355 60 L Y344 10 L

Sea transport (IMDG-Code / GGVSee)

UN number

2319

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Packing group	
UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (contains d-limonene)
Environmental hazard	Marine Pollutant
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable
Special precautions for user	EMS Number F-E, S-D Special provisions Not Applicable Limited Quantities 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

D-LIMONENE(5989-27-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS		
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Australia Hazardous Substances Information System - Consolidated Lists International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (d-limonene)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Υ
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Ingredients with multiple cas numbers

Name	CAS No
d-limonene	138-86-3, 5989-27-5

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Version: 1, Version Date: 21/11/2018

Document Set ID: 3934159 end of SDS

Auto Klene Super Sheen

Auto Klene Solutions

Chemwatch: 24-3441 Version No: 3.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Issue Date: 12/03/2015 Print Date: 23/03/2016 Initial Date: Not Available

S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Auto Klene Super Sheen
Synonyms	Not Available
Proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains naphtha petroleum, light, hydrotreated)
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses

The use of a quantity of material in an unventilated or confined space may result in increased exposure and an irritating atmosphere developing. Before starting consider control of exposure by mechanical ventilation.

Use according to manufacturer's directions.

Automotive tyre rejuvenator.

Details of the supplier of the safety data sheet

Registered company name	Auto Klene Solutions	Auto Klene Solutions	
Address	4/87-91 Heatherdale Road VIC Ringwood 3174 Australia	1/83 Merrindale Drive VIC Croydon 3136 Australia	
Telephone	+61 3 9872 5911áá	+61 3 8761 1900	
Fax	+61 3 9872 6025	+61 3 8761 1955	
Website	https://www.autoklene.com	https://www.autoklene.com/msds/	
Email	Not Available	Not Available	

Emergency telephone number

Association / Organisation	Not Available	Not Available
Emergency telephone numbers	Not Available	131 126 (Poisons Information Centre)
Other emergency telephone numbers	Not Available	0408 406 968 (Mark Adams mobile)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	3		
Toxicity	2		0 = Minimum
Body Contact	1		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	2		4 = Extreme

Poisons Schedule	S5
Classification ^[1]	Flammable Liquid Category 2, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Specific target organ toxicity - repeated exposure Category 2, Aspiration Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements







SIGNAL WORD

DANGER

Hazard statement(s)

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H225	Highly flammable liquid and vapour.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs.
H304	May be fatal if swallowed and enters airways.
AUH066	Repeated exposure may cause skin dryness and cracking

Precautionary statement(s) Prevention

P210	Keep away from heat/sparks/open flames/hot surfaces No smoking.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.
P331	Do NOT induce vomiting.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam for extinction.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501 Dispose of contents/container in accordance with local regulations.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
64742-49-0.	>60	naphtha petroleum, light, hydrotreated
63148-62-9	10-30	polydimethylsiloxane

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Description of first aid me	asures
Eye Contact	If this product comes in contact with the eyes: • Wash out immediately with fresh running water. • Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. • Seek medical attention without delay; if pain persists or recurs seek medical attention. • Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor.
Ingestion	 If swallowed do NOT induce vomiting. If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. Observe the patient carefully. Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. Seek medical advice. Avoid giving milk or oils. Avoid giving alcohol. If soontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

If spontaneous vomiting appears imminent or occurs, hold patient's head down, lower than their hips to help avoid possible aspiration of vomitus.

Auto Klene Super Sheen

Indication of any immediate medical attention and special treatment needed

- For acute or short term repeated exposures to petroleum distillates or related hydrocarbons
 - Primary threat to life, from pure petroleum distillate ingestion and/or inhalation, is respiratory failure.
- Patients should be quickly evaluated for signs of respiratory distress (e.g. cyanosis, tachypnoea, intercostal retraction, obtundation) and given oxygen. Patients with inadequate tidal volumes or poor arterial blood gases (pO2 50 mm Hg) should be intubated.
- Arrhythmias complicate some hydrocarbon ingestion and/or inhalation and electrocardiographic evidence of myocardial injury has been reported; intravenous lines and cardiac monitors should be established in obviously symptomatic patients. The lungs excrete inhaled solvents, so that hyperventilation improves clearance.
- A chest x-ray should be taken immediately after stabilisation of breathing and circulation to document aspiration and detect the presence of pneumothorax.
- Figure phrine (adrenalin) is not recommended for treatment of bronchospasm because of potential myocardial sensitisation to catecholamines. Inhaled cardioselective bronchodilators (e.g. Alupent, Salbutamol) are the preferred agents, with aminophylline a second choice
- Layage is indicated in patients who require decontamination; ensure use of cuffed endotracheal tube in adult patients. [Ellenhorn and Barceloux: Medical Toxicology]

Any material aspirated during vomiting may produce lung injury. Therefore emesis should not be induced mechanically or pharmacologically. Mechanical means should be used if it is considered necessary to evacuate the stomach contents; these include gastric lavage after endotracheal intubation. If spontaneous vomiting has occurred after ingestion, the patient should be monitored for difficult breathing, as adverse effects of aspiration into the lungs may be delayed up to 48 hours. Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ► Foam.
- Dry chemical powder.
- ▶ BCF (where regulations permit).
- Carbon dioxide
- Water spray or fog Large fires only.

Special hazards arising from the substrate or mixture

Fire Incompatibility	► Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
A duine for finalishters	
Advice for firefighters	
	 Alert Fire Brigade and tell them location and nature of hazard.
	May be violently or explosively reactive.

- Fire Fighting
- Prevent, by any means available, spillage from entering drains or water course
- Consider evacuation (or protect in place).
- ▶ Fight fire from a safe distance, with adequate cover.
- ▶ If safe, switch off electrical equipment until vapour fire hazard removed.
- Fire/Explosion Hazard
- ▶ High temperature decomposition products include silicon dioxide, small amounts of formaldehyde, formic acid, acetic acid and traces of silicon polymers. ▶ These gases may ignite and, depending on circumstances, may cause the resin/polymer to ignite
- An outer skin of silica may also form. Extinguishing of fire, beneath the skin, may be difficult.
- Liquid and vapour are highly flammable.
- Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition.
 - Heating may cause expansion or decomposition leading to violent rupture of containers.
 - ▶ On combustion, may emit toxic fumes of carbon monoxide (CO).

Combustion products include; carbon dioxide (CO2) silicon dioxide (SiO2) other pyrolysis products typical of burning organic material Contains low boiling substance: Closed containers may rupture due to pressure buildup under fire conditions.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Minor Spills	 Remove all ignition sources. Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb small quantities with vermiculite or other absorbent material. Wipe up. Collect residues in a flammable waste container.
Major Spills	 Silicone fluids, even in small quantities, may present a slip hazard. It may be necessary to rope off area and place warning signs around perimeter. Clean up area from spill, with suitable absorbant, as soon as practically possible. Final cleaning may require use of steam, solvents or detergents. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). No smoking, naked lights or ignition sources.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- Containers, even those that have been emptied, may contain explosive vapours
- Do NOT cut, drill, grind, weld or perform similar operations on or near containers.

Contains low boiling substance:

Storage in sealed containers may result in pressure buildup causing violent rupture of containers not rated appropriately.

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▶ Check for bulging containers Vent periodically Always release caps or seals slowly to ensure slow dissipation of vapours DO NOT allow clothing wet with material to stay in contact with skin Avoid all personal contact, including inhalation. Wear protective clothing when risk of exposure occurs. Use in a well-ventilated area. Prevent concentration in hollows and sumps. **DO NOT** enter confined spaces until atmosphere has been checked. Avoid smoking, naked lights, heat or ignition sources. ► When handling, **DO NOT** eat, drink or smoke Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources DO NOT store in pits, depressions, basements or areas where vapours may be trapped Other information Keep containers securely sealed. Store away from incompatible materials in a cool, dry well ventilated area. Protect containers against physical damage and check regularly for leaks. ▶ Observe manufacturer's storage and handling recommendations contained within this SDS

Conditions for safe storage, including any incompatibilities Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) Suitable container For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▶ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic. Traces of benzene, a carcinogen, may form when silicones are heated in air above 230 degrees C. Concentrated acids and bases cause degradation of polymer. Boiling water may soften and weaken material. Storage incompatibility Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Not Available

EMERGENCY LIMITS

Ingredient	Material name		TEEL-1	TEEL-2	TEEL-3
polydimethylsiloxane	Dimethyl siloxane; (Dimethylpolysiloxane; Syltherm XLT; Syltherm 800; Silicone 360)		1.5 mg/m3	16 mg/m3	990 mg/m3
Ingredient	Original IDLH	Revised IDLH			
naphtha petroleum, light, hydrotreated	Not Available	Not Available			
polydimethylsiloxane	Not Available	Not Available			

Exposure controls

CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gea Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly

effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. Appropriate engineering The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure

Personal protection

controls











Eye and face protection

- Safety glasses with side shields.
- Chemical goggles
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable.

Skin protection See Hand protection below

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- ▶ Wear chemical protective gloves, e.g. PVC.
- Wear safety footwear or safety gumboots, e.g. Rubber

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- Hands/feet protection
- frequency and duration of contact
- chemical resistance of glove material,
- glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- ▶ When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- ▶ When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Neoprene rubber gloves

Body protection

See Other protection below

- Overalls.
- ► PVC Apron.
- ▶ PVC protective suit may be required if exposure severe.
- ► Eyewash unit.
- ▶ Ensure there is ready access to a safety shower.

Other protection

Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.

For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).

Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and

Thermal hazards

Not Available

Respiratory protection

Type A-P Filter of sufficient capacity, (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS P2	-	A-PAPR-AUS / Class 1 P2
up to 50 x ES	-	A-AUS / Class 1 P2	-
up to 100 x ES	-	A-2 P2	A-PAPR-2 P2 ^

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Clear, highly flammable liquid with a solvent odour; does not mixes in water.		
Physical state	Liquid	Relative density (Water = 1)	0.7
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	>80	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	35	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Flammable.	Oxidising properties	Not Available
Upper Explosive Limit (%)	6	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	1	Volatile Component (%vol)	80
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

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SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	 Silicone fluids are stable under normal storage conditions. Hazardous polymerisation will not occur. At temperatures > 150 C, silicones can slowly react with the oxygen in air. When heated > 300 C, silicones can slowly depolymerise to volatile siloxanes whether or not air is present. Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information	n	tovical	Leaina	offocte

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by sleepiness, reduced alertness, loss of reflexes, lack of co-ordination, and vertigo.

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Inhalation hazard is increased at higher temperatures.

Inhaled

Vapours of silicones are generally fairly well tolerated, however very high concentrations can cause death within minutes due to respiratory failure. At high temperatures, the fumes and oxidation products can be irritating and toxic and can cause depression leading to death in very high doses. Inhalation of high concentrations of gas/vapour causes lung irritation with coughing and nausea, central nervous depression with headache and dizziness.

innatation of night concentrations of gastvapour causes lung irritation with coughing and hausea, central nervous depression with headache and dizziness slowing of reflexes, fatigue and inco-ordination.

Central nervous system (CNS) depression may include general discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.

Nerve damage can be caused by some non-ring hydrocarbons. Symptoms are temporary, and include weakness, tremors, increased saliva, some convulsions, excessive tears with discolouration and inco-ordination lasting up to 24 hours.

Material is highly volatile and may quickly form a concentrated atmosphere in confined or unventilated areas. The vapour may displace and replace air in breathing zone, acting as a simple asphyxiant. This may happen with little warning of overexposure.

Ingestion

Swallowing of the liquid may cause aspiration into the lungs with the risk of chemical pneumonitis; serious consequences may result. (ICSC13733) Accidental ingestion of the material may be damaging to the health of the individual.

Silicone fluids do not have a high acute toxicity. They may have a laxative effect and produce central nervous system depression.

 $Is opar affinic\ hydrocarbons\ cause\ temporary\ lethargy,\ weakness,\ in co-ordination\ and\ diarrhoea.$

Skin Contact

The liquid may be miscible with fats or oils and may degrease the skin, producing a skin reaction described as non-allergic contact dermatitis. The material is unlikely to produce an irritant dermatitis as described in EC Directives.

Repeated exposure may cause skin cracking, flaking or drying following normal handling and use.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Low molecular weight silicone fluids may exhibit solvent action and may produce skin irritation.

Skin exposure to isoparaffins may produce slight to moderate irritation in animals and humans. Rare sensitisation reactions in humans have occurred.

Open cuts, abraded or irritated skin should not be exposed to this material $% \left(1\right) =\left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left(1\right) \left(1\right) \left(1\right) +\left(1\right) \left(1\right) \left$

Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Eye

Eye exposure to silicone fluids causes temporary irritation of the conjunctiva. Injection into the specific structures of the eye, however, causes corneal scarring, permanent eye damage, allergic reactions and cataract, and may lead to blindness.

Instillation of isoparaffins into rabbit eyes produces only slight irritation.

Limited evidence or practical experience suggests, that the material may cause eye irritation in a substantial number of individuals. Prolonged eye contact may cause inflammation characterised by a temporary redness of the conjunctiva (similar to windburn).

Chronic

Harmful: danger of serious damage to health by prolonged exposure through inhalation.

This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.

Prolonged or repeated skin contact may cause drying with cracking, irritation and possible dermatitis following.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

There has been some concern that this material can cause cancer or mutations but there is not enough data to make an assessment.

Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.

Repeated application of mildly hydrotreated oils (principally paraffinic), to mouse skin, induced skin tumours; no tumours were induced with severely hydrotreated oils.

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]

Constant or exposure over long periods to mixed hydrocarbons may produce stupor with dizziness, weakness and visual disturbance, weight loss and anaemia, and reduced liver and kidney function. Skin exposure may result in drying and cracking and redness of the skin.

Auto Klene Super Sheen	TOXICITY	IRRITATION
	Not Available	Not Available
	TOXICITY	IRRITATION
naphtha petroleum, light, hydrotreated	Dermal (rabbit) LD50: >1900 mg/kg ^[1]	Not Available
nyaronoutou	Oral (rat) LD50: >2000 mg/kg ^[1]	
	TOXICITY	IRRITATION
polydimethylsiloxane		

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Dermal (rabbit) LD50: >2000 mg/kg^[2]

Dral (rat) LD50: >17000 mg/kg^[2]

Eye (rabbit): 100 mg/1h - mild

Cral (rat) LD50: >17000 mg/kg^[2]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

Studies indicate that normal, branched and cyclic paraffins are absorbed from the mammalian gastrointestinal tract and that the absorption of n-paraffins is inversely proportional to the carbon chain length, with little absorption above C30. With respect to the carbon chain lengths likely to be present in mineral oil, n-paraffins may be absorbed to a greater extent that iso- or cyclo-paraffins.

The major classes of hydrocarbons have been shown to be well absorbed by the gastrointestinal tract in various species. In many cases, the hydrophobic hydrocarbons are ingested in association with dietary lipids. The dependence of hydrocarbon absorption on concomitant triglyceride digestion and absorption, is known as the "hydrocarbon continuum hypothesis", and asserts that a series of solubilising phases in the intestinal lumen, created by dietary triglycerides and their digestion products, afford hydrocarbons a route to the lipid phase of the intestinal absorptive cell (enterocyte) membrane. While some hydrocarbons may traverse the mucosal epithelium unmetabolised and appear as solutes in lipoprotein particles in intestinal lymph, there is evidence that most hydrocarbons partially separate from nutrient lipids and undergo metabolic transformation in the enterocyte. The enterocyte may play a major role in determining the proportion of an absorbed hydrocarbon that, by escaping initial biotransformation, becomes available for deposition in its unchanged form in peripheral tissues such as adipose tissue, or in the liver.

NAPHTHA PETROLEUM, LIGHT, HYDROTREATED

The High Benzene Naphthas (HBNs) contain mainly benzene but its adverse health effect is more with other components, which may cause adverse health effects involving a variety of organs. They may produce genetic damage as well as effects on reproduction and the unborn baby (generally at levels toxic to the mother). They may also cause cancers.

for petroleum:

This product contains benzene which is known to cause acute myeloid leukaemia and n-hexane which has been shown to metabolize to compounds which are neuropathic.

This product contains toluene. There are indications from animal studies that prolonged exposure to high concentrations of toluene may lead to hearing loss. This product contains ethyl benzene and naphthalene from which there is evidence of tumours in rodents

Carcinogenicity: Inhalation exposure to mice causes liver tumours, which are not considered relevant to humans. Inhalation exposure to rats causes kidney tumours which are not considered relevant to humans.

Mutagenicity: There is a large database of mutagenicity studies on gasoline and gasoline blending streams, which use a wide variety of endpoints and give predominantly negative results. All in vivo studies in animals and recent studies in exposed humans (e.g. petrol service station attendants) have shown negative results in mutagenicity assays.

DHC Solvent Chemie (for EC No.: 926-605-8)

POLYDIMETHYLSILOXANE

Siloxanes may impair liver and hormonal function, as well as the lung and kidney. They have not been found to be irritating to the skin and eyes. They may potentially cause cancer (tumours of the womb in females) and may cause impaired fertility or infertility.

The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. No toxic response noted during 90 day subchronic inhalation toxicity studies The no observable effect level is 450 mg/m3. Non-irritating and non-sensitising in human patch test. [Xerox]*

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	✓
Mutagenicity	0	Aspiration Hazard	✓

Legend:

→ Data available but does not fill the criteria for classification

The criteria for classific

✓ – Data required to make classification available
 □ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
naphtha petroleum, light, hydrotreated	LC50	96	Fish	2.1- 61.1mg/L	2
naphtha petroleum, light, hydrotreated	EC50	48	Crustacea	4.7mg/L	2
naphtha petroleum, light, hydrotreated	EC50	72	Algae or other aquatic plants	12.4mg/L	2
naphtha petroleum, light, hydrotreated	EC50	96	Algae or other aquatic plants	1.6- 16.3mg/L	2
naphtha petroleum, light, hydrotreated	NOEC	72	Algae or other aquatic plants	6.47mg/L	2
polydimethylsiloxane	LC50	96	Fish	3.16mg/L	4
Legend:	Aquatic Toxicity Data (E	, ,	istered Substances - Ecotoxicological Informati e - Aquatic Toxicity Data 5. ECETOC Aquatic F uta 8. Vendor Data	,	

Harmful to aquatic organisms.

When spilled this product may act as a typical oil, causing a film, sheen, emulsion or sludge at or beneath the surface of the body of water. The oil film on water surface may physically affect the aquatic organisms, due to the interruption of the

oxygen transfer between the air and the wate

Oils of any kind can cause:

- reference of drowning of water-fowl due to lack of buoyancy, loss of insulating capacity of feathers, starvation and vulnerability to predators due to lack of mobility
- lethal effects on fish by coating gill surfaces, preventing respiration
- ▶ asphyxiation of benthic life forms when floating masses become engaged with surface debris and settle on the bottom and
- ▶ adverse aesthetic effects of fouled shoreline and beaches

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In case of accidental releases on the soil, a fine film is formed on the soil, which prevents the plant respiration process and the soil particle saturation. It may cause deep water infestation. For Siloxanes:

Environmental Fate: Siloxanes are used in cosmetics, wax, polishes, and to a minor extent in several other applications.

Atmospheric Fate: In the presence of nitrate ions, short chain siloxanes are broken down by sunlight to the level of silicate within days. The main source atmospheric siloxane release to the air is via evaporation.

Aquatic Fate: It is well accepted that polydimethylsiloxane fluids become permanent residents of sediment but should not have adverse environmental effects. Silicone fluids are very surface active on surface waters. These substances tend to move into the aquatic compartment attached to textiles, sewage sludge, hair, algae, sediment, etc. Non-evaporating silicone fluids used in cosmetics, wax, polishes, cleaning products and those used in textile applications, (softeners), will, to a large extent, end up in wastewater and be directed to wastewater treatment plants.

Ecotoxicity: Siloxanes are chemically stable which makes them very persistent in the environment, where they are expected to remain for many years.

For High Benzene Naphthas, (HBNs):

Environmental Fate: Some of these substances occur in crude oil and are formed as by-products from the combustion of natural materials, (e.g. during forest fires).

Atmospheric Fate: The chemical components in HBNs and are expected to evaporate significantly to the air where they are subject to rapid physical degradation through hydroxyl radical attack. Terrestrial Fate: These substances would only be found in soils where localized spills of petroleum products have occurred and during products containing these substances. HBNs have the potential to exhibit a high extent of biodegradability. Upon release to soil, some of these substances are expected to sink through the soil to groundwater. Many of these substances have a low to moderate tendency to sorb to soil particles. Sorption potential also varies with changes in other soil properties, (e.g. number of available adsorption sites, porosity and water content), and environmental conditions.

DO NOT discharge into sewer or waterways

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- ► Reduction
- ► Reuse
- Recycling
- ► Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- $\blacktriangleright \ \ \text{It may be necessary to collect all wash water for treatment before disposal.}$
- ► In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- ▶ Where in doubt contact the responsible authority.
- ▶ Recycle wherever possible
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility
 can be identified.
- ▶ Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

Labels Required



HAZCHEM

Land transport (ADG)

UN number	1993		
Packing group	II		
UN proper shipping name	FLAMMABL	.E LIQUID, N.O.S. (contains naphtha petroleum, light, hydrotreated)	
Environmental hazard	Not Applicable		
Transport hazard class(es)	Class	3	
Transport mazar a siass(ss)	Subrisk	Not Applicable	

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	Special provisions 274	
Special precautions for user	Limited quantity 1 L	
	' ' '	
Air transport (ICAO-IATA / D	OGR)	
UN number	1993	
Packing group	II	
UN proper shipping name	Flammable liquid, n.o.s. * (contains naphtha petroleum, light, hyd	Irotreated)
Environmental hazard	Not Applicable	
	ICAO/IATA Class 3	
Transport hazard class(es)	ICAO / IATA Subrisk Not Applicable	
	ERG Code 3H	
	Special provisions	A3
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
Special precautions for user	Passenger and Cargo Packing Instructions	353
	Passenger and Cargo Maximum Qty / Pack	5L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1L
Sea transport (IMDG-Code	/ GGVSee)	
UN number	1993	
Packing group	II	
UN proper shipping name	FLAMMABLE LIQUID, N.O.S. (contains naphtha petroleum, ligh	t, hydrotreated)
Environmental hazard	Not Applicable	
Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable	
	EMS Number F-E, S-E	

Transport in bulk according to Annex II of MARPOL and the IBC code

Special provisions

Limited Quantities

Not Applicable

Special precautions for user

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

274

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NAPHTHA PETROLEUM, LIGHT, HYDROTREATED(64742-49-0.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

POLYDIMETHYLSILOXANE(63148-62-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (polydimethylsiloxane; naphtha petroleum, light, hydrotreated)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (polydimethylsiloxane)
Japan - ENCS	N (naphtha petroleum, light, hydrotreated)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

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Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

end of SDS Version: 1, Version Date: 21/11/2018

Document Set ID: 3934159

Auto Klene T2000

Auto Klene Solutions

Chemwatch: **5165-33** Version No: **2.1.1.1**

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code:

Issue Date: 16/02/2015 Print Date: 23/03/2016 Initial Date: Not Available S.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Auto Klene T2000
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses General purpose cleaner.

Details of the supplier of the safety data sheet

Registered company name	Auto Klene Solutions
Address	1/83 Merrindale Drive VIC Croydon 3136 Australia
Telephone	+61 3 8761 1900
Fax	+61 3 8761 1955
Website	https://www.autoklene.com/msds/
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	131 126 (Poisons Information Centre)
Other emergency telephone numbers	0408 406 968 (Mark Adams mobile)

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

NON-HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max	
Flammability	0		
Toxicity	0		0 = Minimum
Body Contact	0		1 = Low 2 = Moderate
Reactivity	1		3 = High
Chronic	0		4 = Extreme

Poisons Schedule	Not Applicable
Classification	Not Applicable
Label elements	
GHS label elements	Not Applicable
SIGNAL WORD	NOT APPLICABLE
	L

Hazard statement(s)

Not Applicable

Precautionary statement(s) Prevention

Not Applicable

Precautionary statement(s) Response

Not Applicable

Precautionary statement(s) Storage

Not Applicable

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Precautionary statement(s) Disposal

Not Applicable

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name	
111-76-2	<10	ethylene glycol monobutyl ether	
Not Available	<10	non ionic + anionic surfactants	
Not Available	<10	phosphates	
6834-92-0	<10	sodium metasilicate, anhydrous	

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with eyes: ► Wash out immediately with water. ► If irritation continues, seek medical attention. ► Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ► Immediately remove all contaminated clothing, including footwear. ► Flush skin and hair with running water (and soap if available). ► Seek medical attention in event of irritation.
Inhalation	 If fumes, aerosols or combustion products are inhaled remove from contaminated area. Other measures are usually unnecessary.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ There is no restriction on the type of extinguisher which may be used.
- Use extinguishing media suitable for surrounding area.

Special hazards arising from the substrate or mixture

Fire Incompatibility	► Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water courses. Use fire fighting procedures suitable for surrounding area. DO NOT approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Non combustible. Not considered to be a significant fire risk. Expansion or decomposition on heating may lead to violent rupture of containers. Decomposes on heating and may produce toxic fumes of carbon monoxide (CO). May emit acrid smoke. Decomposition may produce toxic fumes of; carbon dioxide (CO2) phosphorus oxides (POx) silicon dioxide (SiO2) other pyrolysis products typical of burning organic materialMay emit corrosive fumes.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Developed processions protective equipment and empressed procedures

Personal precautions, pro	tective equipment and emergency procedures
Minor Spills	 Clean up all spills immediately. Avoid breathing vapours and contact with skin and eyes. Control personal contact with the substance, by using protective equipment. Contain and absorb spill with sand, earth, inert material or vermiculite. Wipe up. Place in a suitable, labelled container for waste disposal.
Major Spills	Minor hazard. ► Clear area of personnel. ► Alert Fire Brigade and tell them location and nature of hazard. ► Control personal contact with the substance, by using protective equipment as required. ► Prevent spillage from entering drains or water ways.

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- Contain spill with sand, earth or vermiculite.
- ▶ Collect recoverable product into labelled containers for recycling.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling

- Limit all unnecessary personal contact.
- Wear protective clothing when risk of exposure occurs.
- ▶ Use in a well-ventilated area.
- When handling **DO NOT** eat, drink or smoke.
- Always wash hands with soap and water after handling.
- Avoid physical damage to containers.
- ▶ Use good occupational work practice

Other information

- Store in original containers
- Keep containers securely sealed Store in a cool, dry, well-ventilated area.
- Store away from incompatible materials and foodstuff containers.
- Protect containers against physical damage and check regularly for leaks
- ▶ Observe manufacturer's storage and handling recommendations contained within this SDS.

Conditions for safe storage, including any incompatibilities

Suitable container

- Polyethylene or polypropylene container.
- Packing as recommended by manufacturer.
- Check all containers are clearly labelled and free from leaks.

Storage incompatibility

 Avoid reaction with oxidising agents Avoid contamination of water, foodstuffs, feed or seed

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethylene glycol monobutyl ether	2-Butoxyethanol	96.9 mg/m3 / 20 ppm	242 mg/m3 / 50 ppm	Not Available	Sk

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethylene glycol monobutyl ether	Butoxyethanol, 2-; (Glycol ether EB)	20 ppm	20 ppm	700 ppm
sodium metasilicate, anhydrous	Sodium metasilicate pentahydrate	45 mg/m3	45 mg/m3	170 mg/m3
sodium metasilicate, anhydrous	Sodium silicate; (Sodium metasilicate)	18 mg/m3	230 mg/m3	230 mg/m3

Ingredient	Original IDLH	Revised IDLH
ethylene glycol monobutyl ether	700 ppm	700 [Unch] ppm
non ionic + anionic surfactants	Not Available	Not Available
phosphates	Not Available	Not Available
sodium metasilicate, anhydrous	Not Available	Not Available

Exposure controls

None required when handling small quantities. OTHERWISE:

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

Appropriate engineering The basic types of engineering controls are: controls

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

Personal protection









No special equipment for minor exposure i.e. when handling small quantities. OTHERWISE:

Eye and face protection

- Safety glasses with side shields.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of

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chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Skin protection See Hand protection below No special equipment needed when handling small quantities. Hands/feet protection OTHERWISE: Wear chemical protective gloves, e.g. PVC. **Body protection** See Other protection below No special equipment needed when handling small quantities. OTHERWISE: Other protection Overalls. Barrier cream. ► Eyewash unit.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

Thermal hazards

The effect(s) of the following substance(s) are taken into account in the $\ensuremath{\textit{computer-}}$ generated selection:

Not Available

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Material	СРІ
BUTYL	A
PE/EVAL/PE	A
SARANEX-23	A
NEOPRENE	В
NITRILE	В
PVC	В
NAT+NEOPR+NITRILE	С
NATURAL RUBBER	С
PVA	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

Respiratory protection

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	A-AUS / Class 1 P2	-	A-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	A-2 P2	A-PAPR-2 P2
up to 50 x ES	-	A-3 P2	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Yellow liquid with citrus odour; mixes with water.		
Appearance	reliow liquid with cities ododi, mixes with water.		
Physical state	Liquid	Relative density (Water = 1)	1.050
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	11.8	Decomposition temperature	Not Available
Melting point / freezing point (°C)	~0	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	~100	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	as for water	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

 $^{^{\}star}$ Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

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See section 7
 Unstable in the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.
See section 7
See section 7
See section 7
See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.		
Ingestion	The material has NOT been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence.		
Skin Contact	There is some evidence to suggest that this material can cause inflammation of the skin on contact in some persons.		
Eye	Although the liquid is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may produce transient discomfort characterised by tearing or conjunctival redness (as with windburn).		
Chronic	Substance accumulation, in the human body, may occur and may cause some concern following repeated or long-term occupational exposure.		
Auto Klene T2000	TOXICITY	IRRITATION	
Auto Kiene 12000	Not Available	Not Available	
	TOXICITY	IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]	* [Union Carbide]	
ethylene glycol monobutyl ether	Inhalation (rat) LC50: 450 ppm/4H ^[2]	Eye (rabbit): 100 mg SEVERE	
	Oral (rat) LD50: 250 mg/kg ^[2]	Eye (rabbit): 100 mg/24h-moderate	
		Skin (rabbit): 500 mg, open; mild	
	TOXICITY	IRRITATION	
sodium metasilicate, anhydrous	dermal (rat) LD50: >5000 mg/kg ^[1]	Skin (human): 250 mg/24h SEVERE	
	Oral (rat) LD50: 600 mg/kg ^[1]	Skin (rabbit): 250 mg/24h SEVERE	
Legend:	Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		

The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.

The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.

For ethylene glycol monoalkyl ethers and their acetates (EGMAEs):

Typical members of this category are ethylene glycol propylene ether (EGPE), ethylene glycol butyl ether (EGBE) and ethylene glycol hexyl ether (EGHE) and their acetates.

EGMAEs are substrates for alcohol dehydrogenase isozyme ADH-3, which catalyzes the conversion of their terminal alcohols to aldehydes (which are transient metabolites). Further, rapid conversion of the aldehydes by aldehyde dehydrogenase produces alkoxyacetic acids, which are the predominant urinary metabolites of mono substituted glycol ethers.

Acute Toxicity: Oral LD50 values in rats for all category members range from 739 (EGHE) to 3089 mg/kg bw (EGPE), with values increasing with decreasing molecular weight. Four to six hour acute inhalation toxicity studies were conducted for these chemicals in rats at the highest vapour concentrations practically achievable. Values range from LC0 > 85 ppm (508 mg/m3) for EGHE, LC50 > 400ppm (2620 mg/m3) for EGBEA to LC50 > 2132 ppm (9061 mg/m3) for EGPE. No lethality was observed for any of these materials under these conditions.

EGPE. No lethality was observed for any of these materials under these conditions.

Exposure of pregnant rats to ethylene glycol monobutyl ether (2-butoxyethanol) at 100 ppm or rabbits at 200 ppm during organogenesis resulted in maternal toxicity and embryotoxicity including a decreased number of viable implantations per litter. Slight foetoxicity in the form of poorly ossified or unossified skeletal elements was also apparent in rats. Teratogenic effects were not observed in other species.

At least one researcher has stated that the reproductive effects were less than that of other monoalkyl ethers of ethylene glycol.

Chronic exposure may cause anaemia, macrocytosis, abnormally large red cells and abnormal red cell fragility.

Exposure of male and female rats and mice for 14 weeks to 2 years produced a regenerative haemolytic anaemia and subsequent effects on the haemopoietic system in rats and mice. In addition, 2-butoxyethanol exposures caused increases in the incidence of neoplasms and nonneoplastic lesions (1). For ethylene glycol:

Ethylene glycol is quickly and extensively absorbed through the gastrointestinal tract. Limited information suggests that it is also absorbed through the respiratory tract; dermal absorption is apparently slow. Following absorption, ethylene glycol is distributed throughout the body according to total body water. In most mammalian species, including humans, ethylene glycol is initially metabolised by alcohol.

dehydrogenase to form glycolaldehyde, which is rapidly converted to glycolic acid and glyoxal by aldehyde oxidase and aldehyde dehydrogenase. These metabolites are oxidised to glyoxylate; glyoxylate may be further metabolised to formic acid, oxalic acid, and glycine. Breakdown of both glycine and formic acid can generate CO2, which is one of the major elimination products of ethylene glycol.

NOTE: Changes in kidney, liver, spleen and lungs are observed in animals exposed to high concentrations of this substance by all routes. ** ASCC (NZ) SDS

SODIUM METASILICATE, ANHYDROUS

ETHYLENE GLYCOL

MONOBUTYL ETHER

The material may cause severe skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. Repeated exposures may produce severe ulceration.

Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis

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of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.

Acute Toxicity	0	Carcinogenicity	0
Skin Irritation/Corrosion	0	Reproductivity	0
Serious Eye Damage/Irritation	0	STOT - Single Exposure	0
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	0
Mutagenicity	0	Aspiration Hazard	0

Legend:

X - Data available but does not fill the criteria for classification

✓ – Data required to make classification available

N - Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
ethylene glycol monobutyl ether	EC50	384	Crustacea	51.539mg/L	3
ethylene glycol monobutyl ether	LC50	96	Fish	222.042mg/L	3
ethylene glycol monobutyl ether	EC50	48	Crustacea	164mg/L	2
ethylene glycol monobutyl ether	NOEC	168	Crustacea	56mg/L	2
ethylene glycol monobutyl ether	EC50	96	Algae or other aquatic plants	720mg/L	2
sodium metasilicate, anhydrous	EC50	96	Crustacea	160mg/L	1
sodium metasilicate, anhydrous	LC50	96	Fish	180mg/L	1
sodium metasilicate, anhydrous	EC50	48	Crustacea	1700mg/L	2
sodium metasilicate, anhydrous	EC50	72	Algae or other aquatic plants	207mg/L	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) -				

Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethylene glycol monobutyl ether	LOW (Half-life = 56 days)	LOW (Half-life = 1.37 days)

Bioaccumulative potential

Ingredient	Bioaccumulation
ethylene glycol monobutyl ether	LOW (BCF = 2.51)

Mobility in soil

Ingredient	Mobility
ethylene glycol monobutyl ether	HIGH (KOC = 1)

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal

- ▶ Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified
- Dispose of by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or incineration in a licenced apparatus (after admixture with suitable combustible material).
- ▶ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 TRANSPORT INFORMATION

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Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

ETHYLENE GLYCOL MONOBUTYL ETHER(111-76-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards
Australia Inventory of Chemical Substances (AICS)
Australia Hazardous Substances Information System - Consolidated Lists
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC
Monographs

SODIUM METASILICATE, ANHYDROUS(6834-92-0) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances	Information System - Consolidated Lists Australia Inventory of Chemical Substances (AICS)
National Inventory	Status
Australia - AICS	Υ
Canada - DSL	Υ
Canada - NDSL	N (sodium metasilicate, anhydrous; ethylene glycol monobutyl ether)
China - IECSC	Υ
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Υ
Korea - KECI	Υ
New Zealand - NZIoC	Υ
Philippines - PICCS	Υ
USA - TSCA	Υ
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.